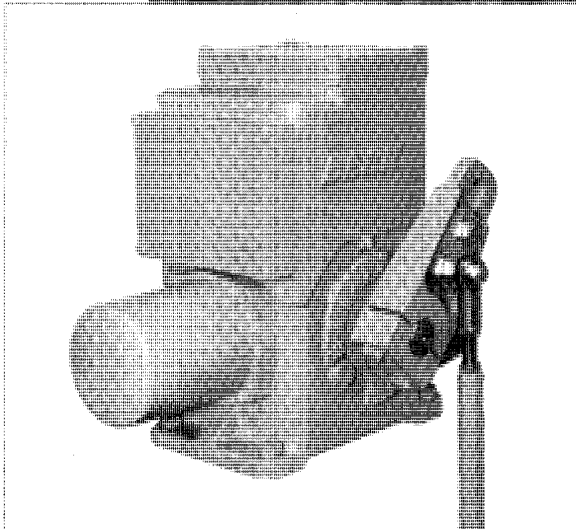
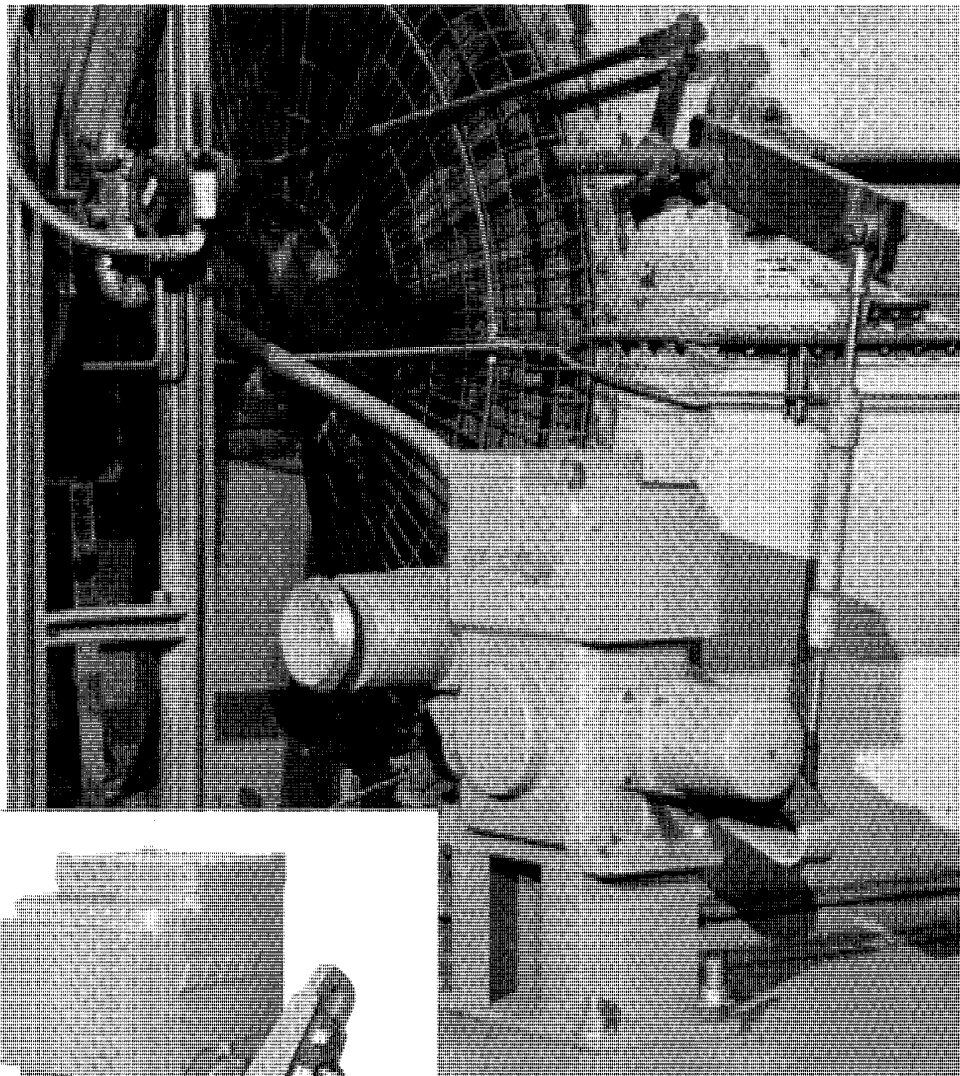


For drives built before
October 1999 with
FWD / REV Handswitch

BECK ELECTRONIC CONTROL DRIVES

**MODELS 11-150,
11-200, 11-300
and 11-400**

INSTRUCTION MANUAL



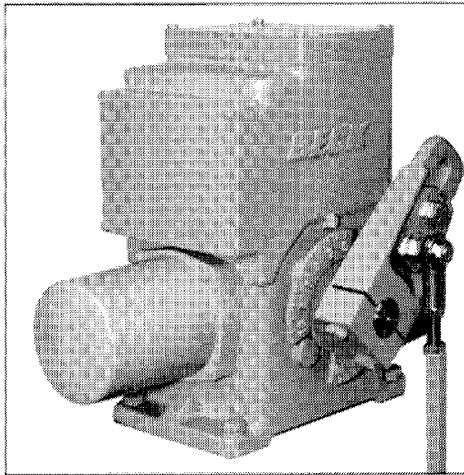
BECK®

INTRODUCTION TO THE MANUAL

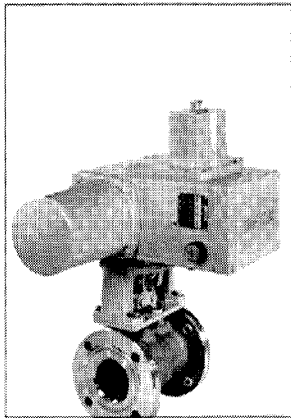
This manual contains the information needed to install, operate, and maintain the 11-150, 11-200, 11-300, and 11-400 Electronic Control Drives, manufactured by Harold Beck and Sons, Inc. of Newtown, Pennsylvania. Each drive is a powerful

control package designed to provide precise position control of dampers, quarter-turn valves, fluid couplings, and other devices requiring up to 1800 lb-ft of drive torque.

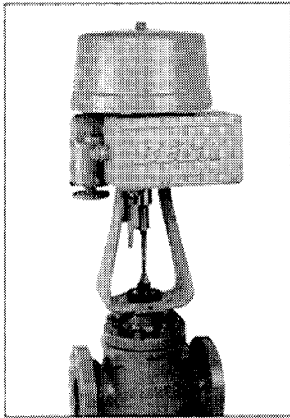
NOTICE: This manual contains information that will make installation simple, efficient, and trouble-free. Please read and understand the appropriate sections in this manual before attempting to install or operate your drive.



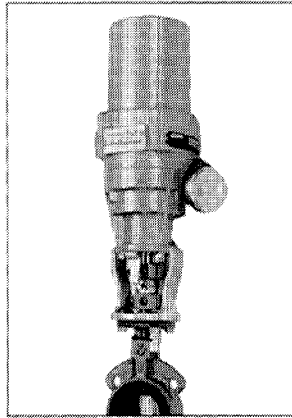
The Beck Group 11 fulfills an industry need for a reliable electronic control drive. Exceptionally stable and trouble-free, these rotary drives are in use throughout the world in valve and damper applications.



Group 11 quarter-turn drives are designed specifically for use with ball, plug, and butterfly valves. Direct-coupled, factory-mounted assemblies are available from Beck for easy installation.



Group 14 linear drives are ideally suited for globe valves from 1" to 8" dia. Beck's unique "Tight-Seater" coupling provides positive seating of valves.



Group 31 rotary drives are particularly suited for coupling to ball, plug, and butterfly valves up to 4" dia., and small dampers.

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PRODUCT DESCRIPTION

Beck control drives are engineered for precise, reliable operation of dampers, quarter-turn valves, and fluid drives. The cool, stable operation of Beck's control motors coupled with the powerful gear train provide the tight, responsive control required by modern control loops to optimize output while keeping operating costs low.

The unique all spur gear construction used in the Beck Control Drive is designed for long term durability. The gear train can withstand accidental stalls of up to four days without failure, and will resume instant response immediately upon removal of the condition (see page 23 for Stall Protection and Annunciation information). Gear modules and motors can be interchanged in the field to alter the torque and timing as needed if the application requirements change. Mechanical stops in the gear train prevent overtravel.

An easy-to-turn, spoke-free handwheel is incorporated into the design to allow manual operation during installation or power outages. The handwheel can be used to move dampers and valves to any position smoothly and easily under full load conditions.

Dampers and valves may also be operated at

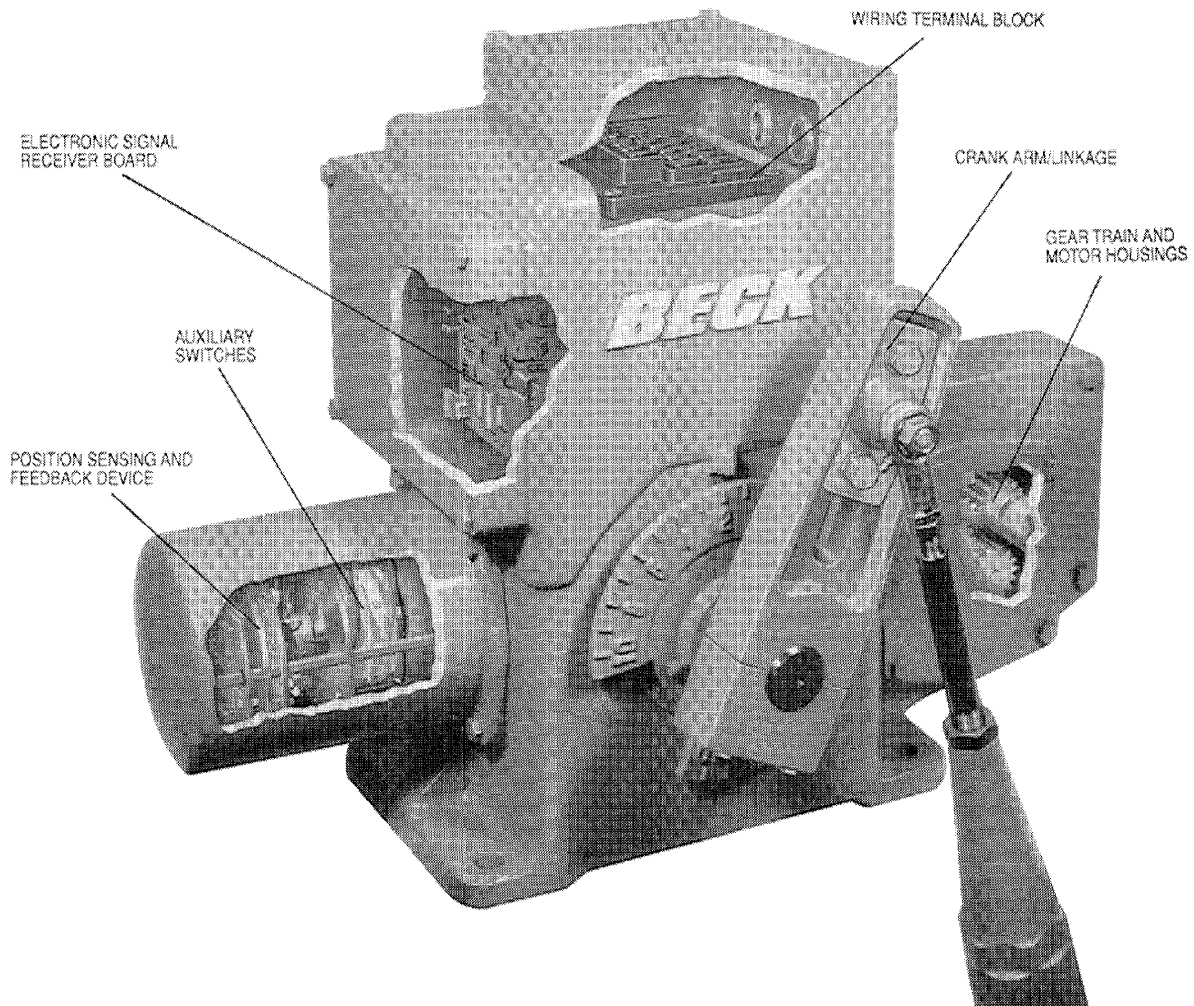
their individual locations with built-in electric handswitches.

The heavy-duty crank arm of these control drives can be field-adjusted to travel anywhere in the 360° range. The forged rod end fitting may be field-adjusted to any point in the cast slot of the crank arm. Special linkage arrangements allow total application versatility for connection directly on or remote from the driven load.

Beck's ESR-4 Electronic Signal Receiver provides precise drive control from either conventional analog or computer based control systems.

Beck's CPS-2 Contactless Position Sensor provides accurate position feedback in demanding environmental conditions, with no contacting or wiping surfaces to wear or intermittently lose contact. The CPS-2 provides infinite resolution with linearity error of less than $\pm 1\%$ of span over full control drive travel.

Beck electronic control drives are designed with individual weatherproof enclosures to protect the main components. The cutaway illustration below is intended to provide the user with a basic orientation to the product.



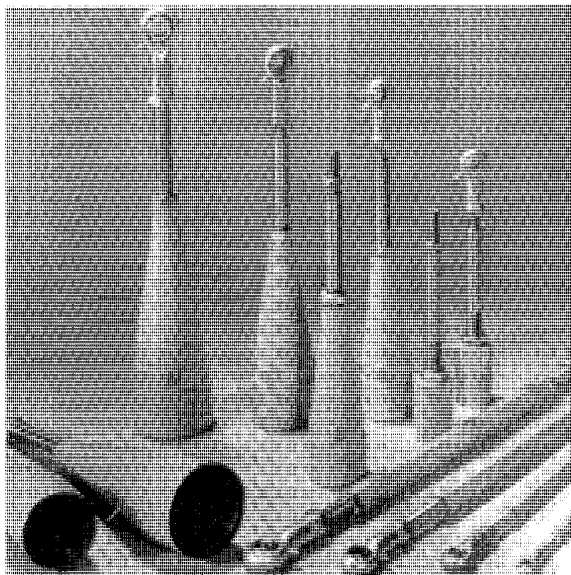
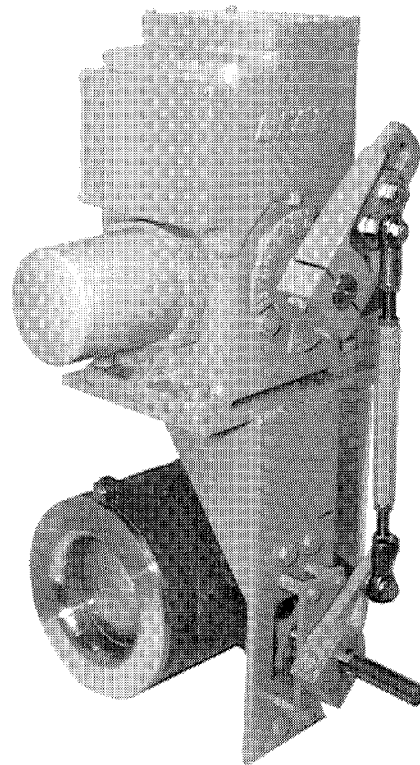
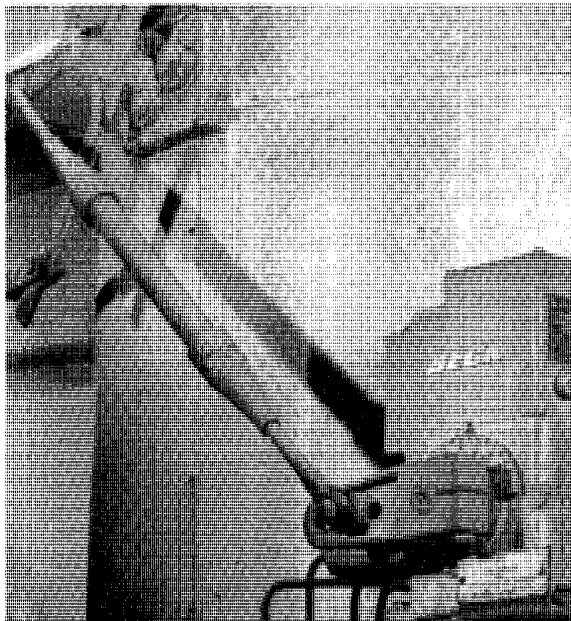
TYPICAL APPLICATIONS

Beck control drives are suitable for use on ball, plug, and butterfly valves, and for dampers and fluid drives. When equipped with a sheave and multi-turn option (consult your Beck Sales Engineer for details), the drive can be used to raise and lower a weight-balanced damper.

Beck drives are designed for precise position control in modulation applications, as well as for dependable long-term operation in two-position (open/close) applications (see page 11 for control options). The drive is best utilized when its full 100° travel is employed to achieve its greatest sensitivity and resolution, although the driven device may operate through a considerably smaller range. Beck drives can be configured

with special linkage to deliver greater torque where needed, so that drive size and resultant cost can be minimized.

Valves can be furnished by Beck as unitized assemblies with control drives mounted and tested in the factory. Also, drives may be installed in the field with mounting hardware furnished either by Beck or by the customer. Drives for dampers are generally installed at the site on a mounting platform separate from the damper.



BECK LINKAGE KITS

Beck hex and pipe linkage kits are available for completing the mechanical connection from the drive crank arm to the load. Through the use of a standardized selection, linkage can be ordered even if the exact length is not determined until the drive and driven device are installed.

All Beck control drives are furnished with a crank arm and rod end (see pages 8–10 and 20 for dimensions). All rod ends furnished by Beck incorporate bearings to accommodate some lateral misalignment. Once the connection is made, linkage kits can be adjusted $\pm 1\text{-}1/2$ " without removal of the crank arm or load lever, making final mechanical calibration simple.

PRODUCT DESCRIPTION

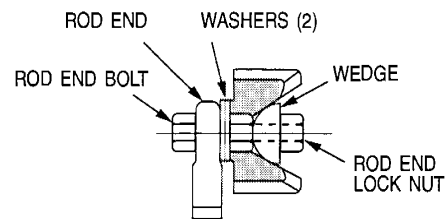
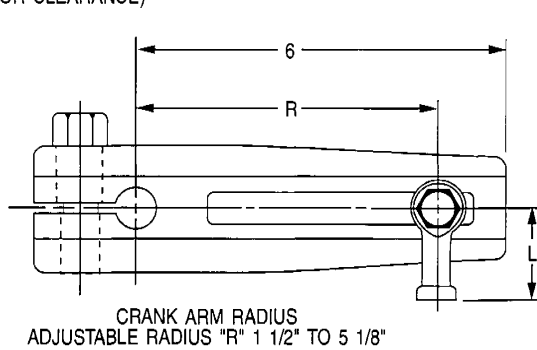
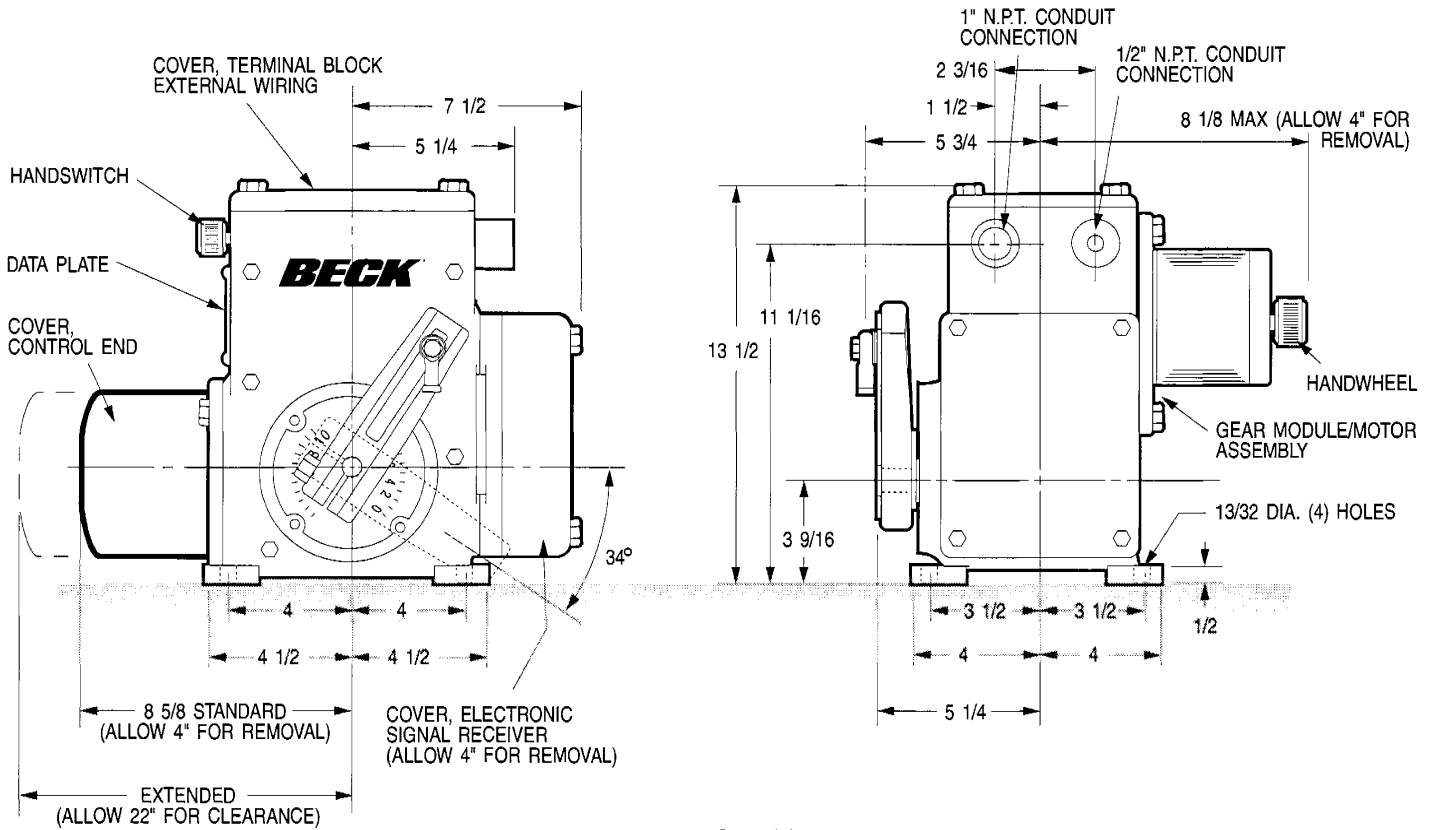
GENERAL SPECIFICATIONS—ALL MODELS

Input Power	120 V ac single-phase 50 or 60 Hz 240 V ac single-phase 50 or 60 Hz	Allowable Tolerance:	+10% -15%
	Model	120 V ac	240 V ac
Max Current and Power	11-150	.40 A 48 W	.20 A 48 W
	11-200	.65 A 78 W	.33 A 78 W
	11-300	.65 A 78 W	.33 A 78 W
	11-400	3.10 A 400 W	1.55 A 400 W
Operating Conditions	-40° to +85°C 0 to 99% relative humidity		
Input Signal Options, with Electronic Signal Receiver (ESR-4)	0-5 mA 1-5 mA 4-20 mA 10-50 mA 1-5 V dc -10 to 10 V dc		
Input Signal Span Adj.	50% to 400% of span (except -10 to 10 V dc)		
Input Signal Zero Adj.	-100 to +275% of span (except -10 to 10 V dc)		
Deadband	0.6% of span		
Sensitivity	25% of deadband		
Pulsed	120 V ac for 2-position, multi-position or modulating V ac control.		
Square Function (Optional)	Drive output shaft moves proportionally to the square of the input signal.		
Feedback Signal Options, with Contactless Position Sensor (CPS-2)	1-5 mA 4-20 mA 10-50 mA 1-5 V dc 0-16 V dc -10 to +10 V dc		
Output Stability	0.25% of span from 102 to 132 V ac ±0.03% of span/°C for 0 to 50°C, ±0.05% of span/°C for -40°C to +85°C		
Linearity	±1% of span, max. independent error		
Hysteresis	0.25% of span at any point		
Isolation	Max. leakage of 10 µA at 60 V rms, 60 Hz from output to ground.		
Film Potentiometer	1000 Ω		
Max Voltage	40 V		
Wattage	2 W max.		
Linearity	±0.5%		
Max Wiper Current	1 mA		

Action on Loss of Power	Stays in place
Action on Loss of Input Signal (Power On)	Stays in place or moves to full travel or zero position. Drives to any preset position with optional switch assembly on Models 11-___7 and 11-___8. Field-adjustable.
Stall Protection and Annunciation (Optional)	If the motor tries to run in one direction for more than 300 seconds, the Stall Protection module will shut off power to the motor and a solid state relay will change state. The relay is rated for 120V ac or dc, 10 VA.
Limit Switches	Two SPDT, one for CW and one for CCW extended limit of travel. Standard switch setting is for 100° of travel.
Auxiliary Switches	Up to four 6 A, 120 V ac switches available. Switches are labeled S1 to S4 and are cam-operated, field-adjustable. S1 and S4 are set to operate just before reaching CCW travel limit. S2 and S3 are set to operate just before reaching CW travel limit.
Handswitch	Permits local electrical operation, independent of controller signal. Standard on all units.
Handwheel	Provides manual operation without electrical power.
Motor	120 V ac, single-phase, no-burnout, non-coasting motor has instant magnetic braking. Requires no contacts or moving parts. Can remain stalled for 4 days without failure of motor or gearing.
Gear Train	High-efficiency, precision-cut, heat-treated alloy steel and ductile iron spur gears. Interchangeable gear modules permit field change of timing.
Mechanical Stops	Prevent overtravel during automatic or manual operation.
Enclosure	Precision-machined aluminum alloy castings, painted with corrosion-resistant polyurethane paint, provide rugged, dust-tight, and weatherproof NEMA-4 enclosure.

PRODUCT DESCRIPTION

MODEL 11-150 SPECIFICATIONS



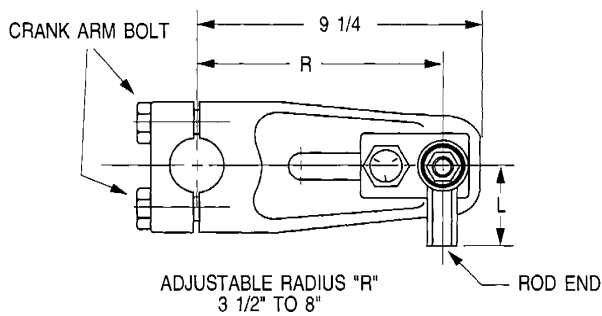
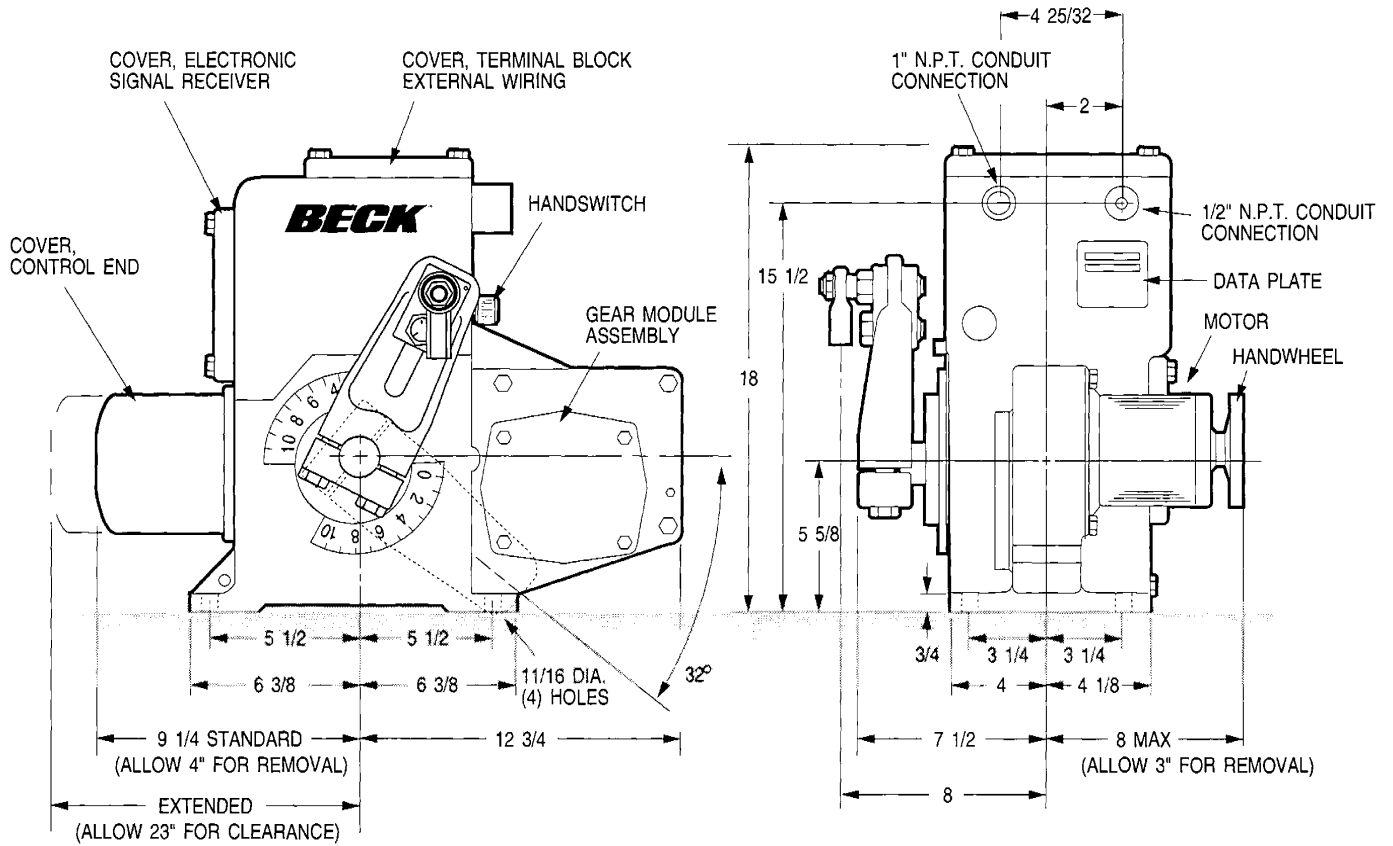
Recommended Bolt Torques (lb-ft)

Crank Arm Bolt 1/2-13	75
Rod End Bolt 1/2-13	35
Rod End Lock Nut 1/2-13	55
Cover Bolts 5/16-18	10
Motor/Gear Module Bolts 1/4-20	6
Body Bolts 5/16-18	10
Body Bolts 3/8-16	20

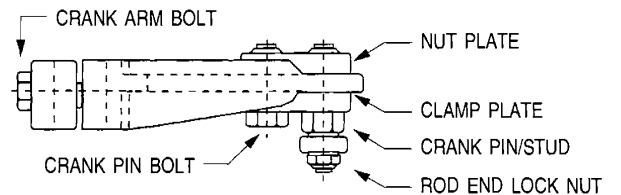
Model 11-150 Part Numbers

Crank Arm Assembly	10-3491-05
Crank Arm	10-3491-02
Crank Arm Bolt	30-0306-56
Washers (2)	30-0313-03
Wedge	11-8060-02
Rod End Bolt	30-0306-56
Rod End Lock Nut	30-0309-11
Rod End	12-2840-02
Length (in.) DIM "L"	2.125
Thread	1/2-20 X 1-1/8"

MODELS 11-200 & 11-300 SPECIFICATIONS



CRANK ARM



Recommended Bolt Torques (lb-ft)

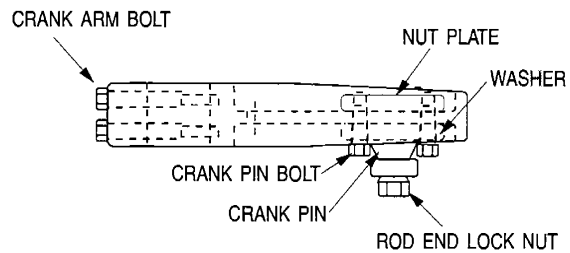
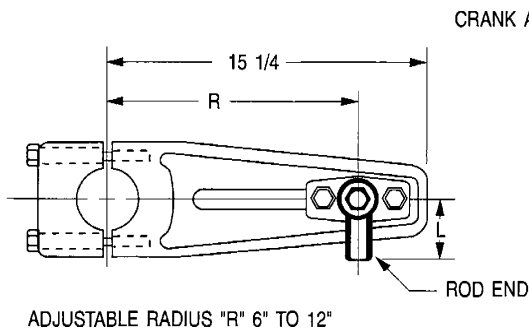
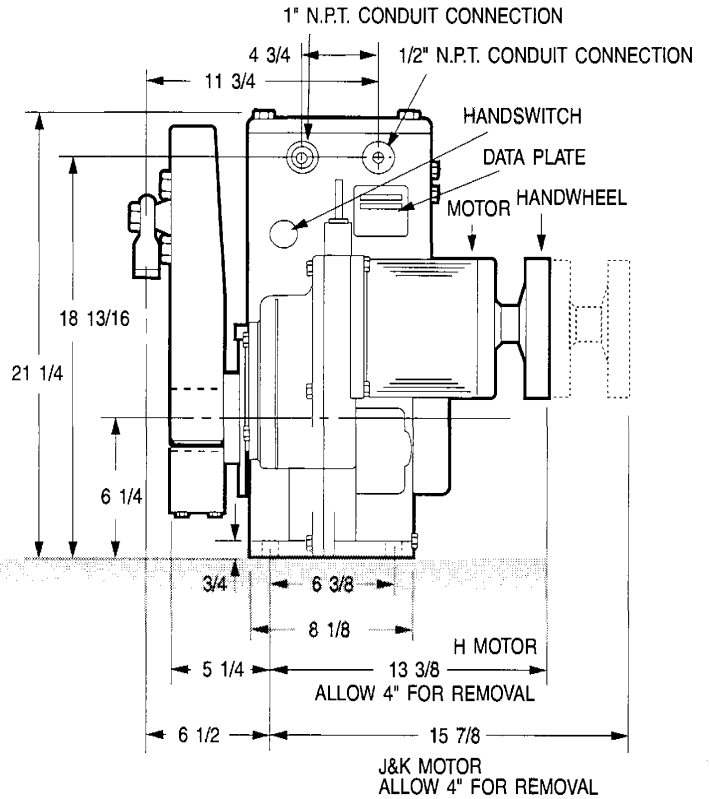
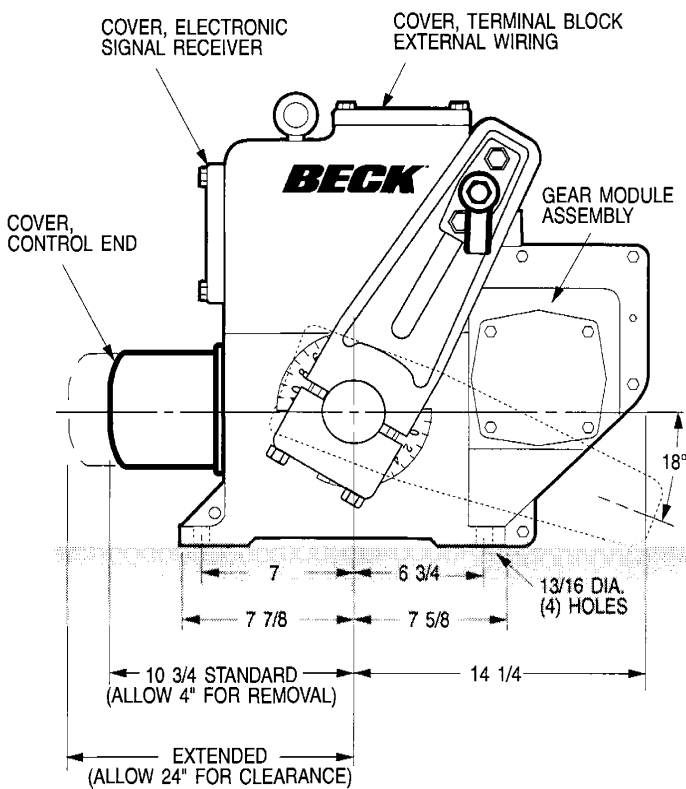
	11-200	11-300
Crank Arm Bolt 5/8-18	240	240
Crank Pin Bolt/Stud 3/4-16	300	300
Crank Pin Bolt 3/4-16	300	300
Rod End Lock Nut:		
1/2-20 (11-200)	35	---
5/8-18 (11-300)	---	65
Body Bolts 3/8-16	20	20
Body Bolts 1/2-13	50	50
Cover Bolts 5/16-18	10	10
Motor Bolts 1/4-20	6	6
Gear Module Bolts 5/16-18	10	10

Part Numbers

Model Number	11-200	11-300
Crank Arm Assembly	14-7330-26	14-8010-34
Crank Arm	14-8008-02	14-8008-01
Crank Arm Bolt (2)	30-0308-75	30-0308-75
Clamp Plate	14-9883-01	14-9883-01
Crank Pin/Stud	14-9920-06	14-9920-07
Crank Pin Bolt	30-0308-61	30-0308-61
Nut Plate	14-9883-02	14-9883-02
Rod End Lock Nut	30-0309-19	30-0309-23
Rod End	12-2840-02	12-2840-03
Length (in.) DIM "L"	2-1/8	2-1/2
Thread	1/2-20 X 1-1/8"	5/8-18 X 1-1/2"

PRODUCT DESCRIPTION

MODEL 11-400 SPECIFICATIONS



Model 11-400 Part Numbers

Recommended Bolt Torques (lb-ft)

Crank Arm Bolts 5/8-18	170
Crank Pin Bolt 3/4-16	300
Rod End Lock Nut 3/4-16	120
Body Bolts 3/8-16	20
Body Bolts 1/2-13	50
Cover Bolts 5/16-18	10
Motor Bolts 3/8-16	16
Gear Module Bolts 5/16-18	10

Crank Arm Assembly	14-8018-02
Crank Arm	14-8018-01
Crank Arm Bolt (4)	30-0308-07
Washer (2)	30-0313-27
Crank Pin	14-9882-01
Crank Pin Nut Plate	20-2641-01
Crank Pin Bolt (2)	30-0307-71
Rod End Lock Nut	30-0309-24
Rod End	12-2840-04
Length (in.) DIM "L"	2-7/8
Thread	3/4-16 X 1-3/4"

**TABLE 1
SUMMARY OF CONTROL OPTIONS**

Model Number	Control Type	Input Signal	ESR-4 Board No.	Internal Feedback Device	External Output Signal	CPS-2 Part No. W/O/Monitor	CPS-2 Part No. W/Monitor	Auxiliary Switch Options
11-___8	Electronic Modulating	0-5 or 1-5 mA dc	13-2245-02	CPS-2 Contactless Position Sensor	1-5 V dc or 4-20 mA		20-3400-12	None 2 4 2+INTLOS
		4-20 mA dc	13-2245-03*		16 V dc or 50 mA max.		20-3400-13	
					0-15 V dc PAT Control		20-3400-14	
					-10 to 10 V dc		20-3400-15	
11-___7	Electronic Modulating	10-50 mA dc	13-2245-04	1000 Ω Potentiometer 20-3060-03	None (STD)			None 2 4 2+ INTLOS
		1-5 V dc	13-2245-05		Aux. Pot. (Optional)			
		-10 to 10 V dc	13-2245-08					
11-___6	Pulse Modulating	120 V ac	None	CPS-2 Contactless Position Sensor	1-5 V dc or 4-20 mA	20-3400-02	None 2 4	
		Low Power 120 V ac	13-2245-50 (Relay Board)		16 V dc or 50 mA max.	20-3400-03		
					0-15 V dc PAT Control	20-3400-04		
					-10 to 10 V dc	20-3400-05		
11-___5	Pulse Modulating	120 V ac	None	None	1000 Ω Potentiometer 20-3060-03		None 2 4	
		Low Power 120 V ac	13-2245-50 (Relay Board)					
		Low Power dc	13-2245-51 (Relay Board)					
11-___4	6 Position	120 V ac		None	None			None
11-___4	5 Position	120 V ac		None	None			None
11-___4	3 Position	120 V ac		None	None			None 2
11-___3	2 Position Open-Close	120 V ac		None	None			None 2 4

*13-2245-09 Square Function Board is available in these ranges.

INSTALLATION

SAFETY PRECAUTIONS

WARNING:

Installation and service instructions are for use by qualified personnel only. To avoid injury and electric shock, do not perform any servicing other than that contained in this manual.

STORAGE INFORMATION

The drive should be stored in its shipping carton in a clean, dry area.

If it is necessary to store the drive outdoors for a long period of time, it should be removed from its shipping carton and stored above ground. A waterproof cover should be securely fastened over it. Do not stack drives on top of one another. Stored drives should be periodically checked to make sure no condensation has formed in the control compartments. Damage due to moisture while in storage is not covered by warranty.

UNPACKING

Group 11 drives are packed in standardized cardboard shipping containers. Drives mounted on valves may be packed in cardboard containers or strapped to a skid and crated, depending on size. After unpacking, the wooden platform may be used to transport the drive to the installation site.

INSTALLATION—MECHANICAL

Beck drives may be installed in any convenient orientation, because the gearing does not require an oil bath. Refer to the outline dimension drawings on pages 8–10 for physical dimensions and required clearances.

When installing a Beck drive in a location remote from the damper or valve, be sure it is firmly bolted to a flat mounting surface that will not yield to the stresses created from operating the device. A rigid, vibration-free surface will generally prolong the life of the drive's components.

The output shaft of the drive should be parallel to the damper or valve shaft, and the linkage should be in a plane perpendicular to the plane of the two shafts. Small misalignments can be tolerated if a rod end fitting is used on the damper or valve lever similar to that on the Beck crank arm. The drive's crank arm can be

positioned at any angle on the shaft.

Beck drives can be furnished with valves mounted as unitized assemblies ready for pipeline installation. Beck linkage kits are available for convenient field installation (see page 20 for more information on linkage kits).

INSTALLATION—ELECTRICAL

NOTE: All Beck drives are shipped from the factory ready for installation; no electrical adjustments are required before placing them in operation. Each drive is set up and calibrated to the customer's specifications that were written into the equipment order.

Two N.P.T. conduit connections are provided. The 1/2" conduit is for signal wiring connections, and the 1" conduit is for power and auxiliary switch connections.

A sealant must be used on threaded conduit connections to keep moisture out. Conduit should be routed from below the drive so that condensation and other contaminants entering the conduit cannot enter the drive.

A large, clearly labeled terminal block on the top of the drive is enclosed in a separate, gasketed metal enclosure. Terminals will accommodate up to 12 AWG wiring (see Page 4 for location of the terminal block).

CAUTION:

Always close covers immediately after installation or service to prevent moisture or other foreign matter from entering the drive.

Refer to the wiring diagram furnished with your Beck drive for proper AC power and signal connections. It is advisable to provide normal short circuit protection on the AC power line. A copy of the wiring diagram is shipped with each drive and is fastened to the inside of the terminal block cover. If there is no wiring diagram available, you may obtain a copy from Beck by providing the serial number of your drive.

Your Beck drive has been supplied to match the signal source in your control loop. If it does not match, refer to the Input Signal Options section of this manual, page 18, for information on how to change the input signal range.

For maximum safety, the Beck drive body should be grounded. Use the grounding terminal in the drive body.

INSTALLATION INPUT SIGNAL WIRING

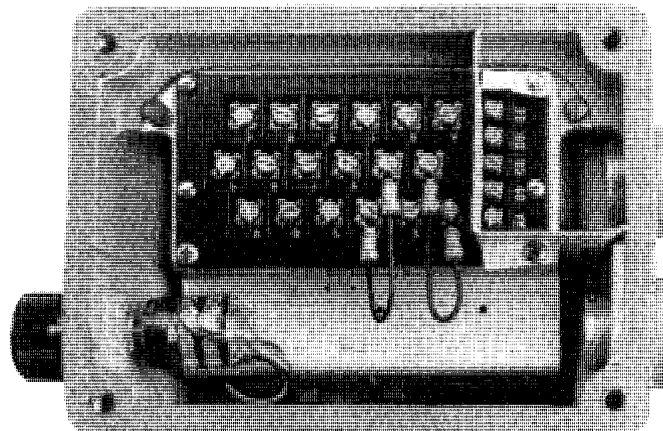
Each Beck drive is custom built with one of six separate control configurations which are provided to match the control requirements for your system. Basic wiring connections for each control option are described in the following paragraphs and diagrams.

The wiring diagram specific to each drive is attached to the inside of the wiring terminal cover. See Table 1 on page 11 for model numbers and control selections.

Feedback connections for drives incorporating the Contactless Position Sensor (CPS-2) for control options 6 and 8 are described on pages 16 and 17.

A drive can be ordered with up to four optional auxiliary switches. Wiring connections for these are described on page 24.

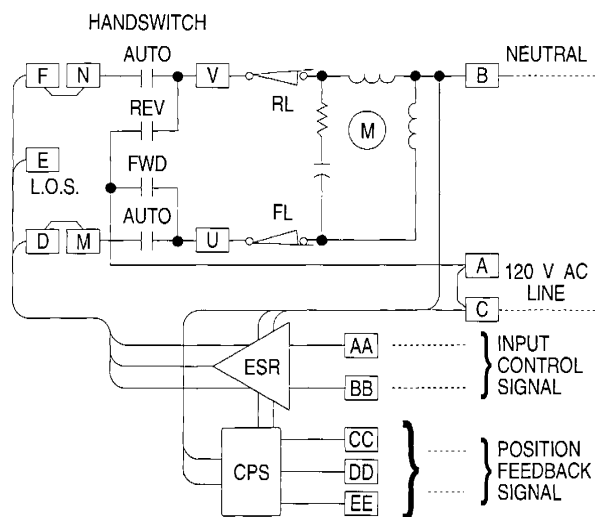
To disable the handswitch, remove the jumper between terminals A and C, and add jumpers between terminals N and V, M and U.



Modulating Option 8:

With Contactless Position Sensing for mA or V dc Analog Control

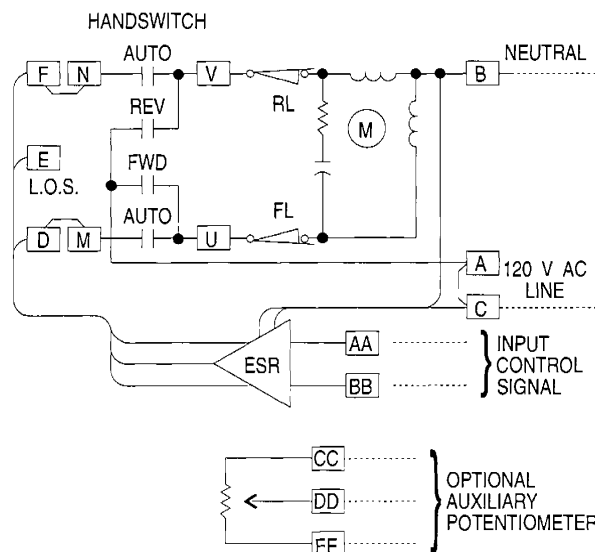
Customer must supply 120 V ac to power the drive and control circuitry. 120 V ac line connects to terminal C and neutral to terminal B. Input signal wires connect to terminals AA (+) and BB (-). Output signal connections are illustrated on pages 16 and 17.



Modulating Option 7:

With Potentiometer Position Sensing for mA or V dc Analog Control

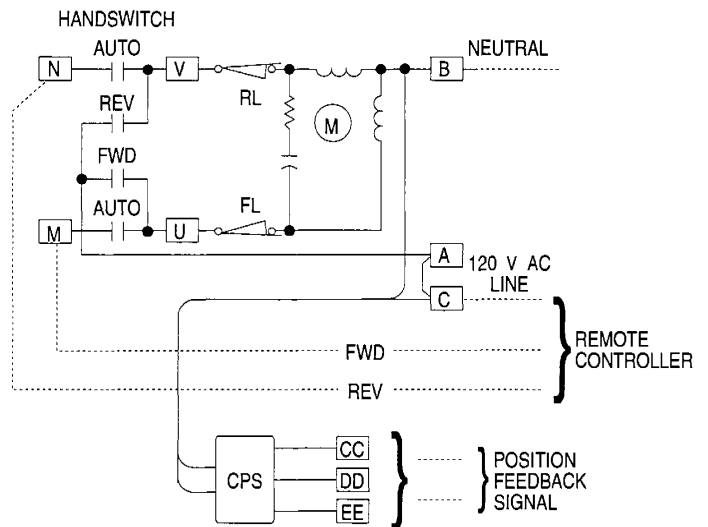
Customer must supply 120 V ac to power the drive and control circuitry. 120 V ac line connects to terminal C and neutral to terminal B. Input signal wires connect to terminals AA (+) and BB (-). The feedback potentiometer is powered by the ESR-4 board. An auxiliary potentiometer, requiring external power, is connected to terminals EE (forward), DD (wiper), and CC (reverse) if specified.



INSTALLATION INPUT SIGNAL WIRING

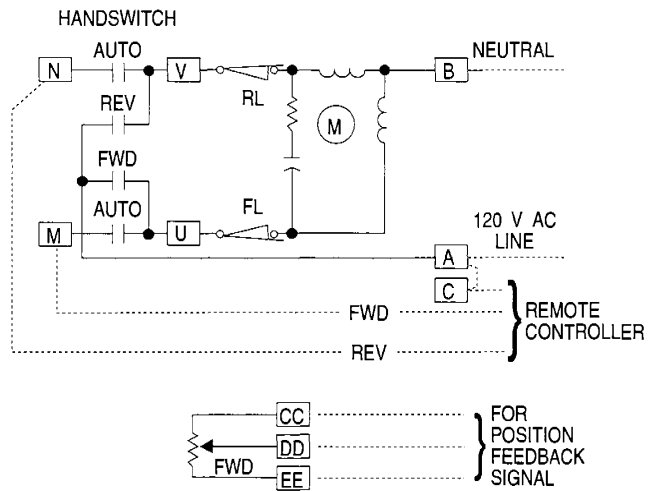
Modulating Option 6: With Contactless Position Sensing for Pulsed V ac Control

Customer must supply 120 V ac to power the drive and two wires from a remote automatic controller or manual switches. 120 V ac line connects to terminal C and neutral to terminal B. Forward wire connects to terminal M and reverse to terminal N. Output signal connections are illustrated on pages 16 and 17.



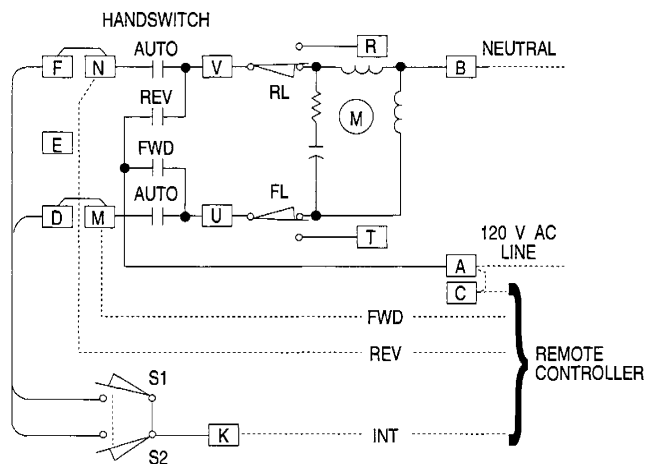
Modulating Option 5: With Potentiometer Position Sensing for Pulsed V ac Control

Customer must supply 120 V ac to power the drive and two wires from a remote automatic controller or manual switches. 120 V ac line connects to terminal A and neutral to terminal B. Forward wire connects to terminal M and reverse to terminal N. Feedback potentiometer wires connect to terminal EE (forward), DD (wiper), and CC (reverse).



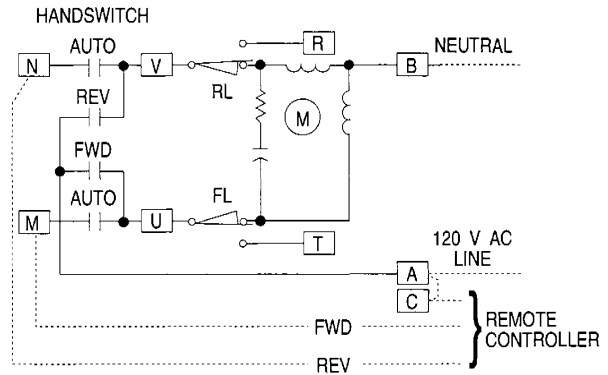
Multi-Position Option 4: With Cam-Operated Switches to Stop Drive Travel

Customer must supply 120 V ac to power the drive and from two to six wires to control drive position, depending on the number of intermediate stop positions specified and the number of auxiliary switches provided. 120 V ac line connects to terminal A, neutral to terminal B. Stop positions can be adjusted in the field (see Calibration, page 24, for switch adjustments).



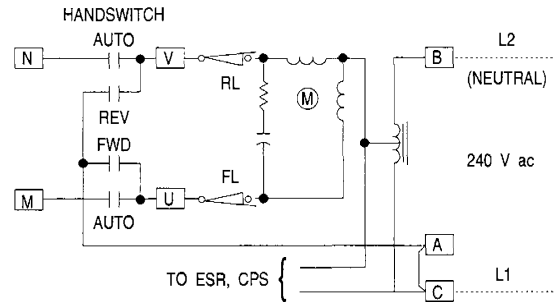
Open/Close Option 3:
Using End-of-Travel Limit Switches

Customer must supply 120 V ac to power the drive. 120 V ac line connects to terminal A, neutral to terminal B. Forward wire connects to terminal M and reverse to terminal N. End-of-travel switches may be connected to signal wires to indicate open/closed position.



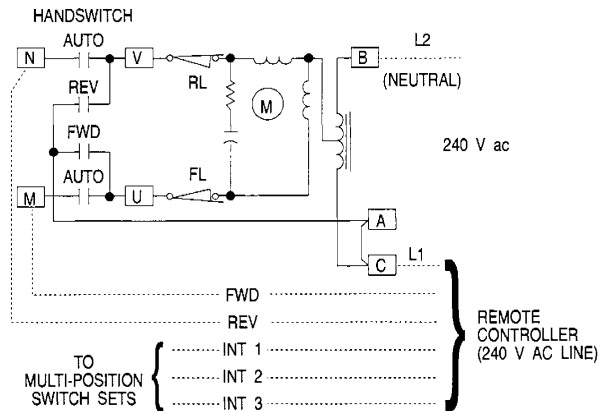
240 V ac Modulating Operation:
Options 7, 8

Customer must supply 240 V ac to power the drive and control circuitry. 240 V ac line connects to terminal C, neutral to terminal B. Control signal and feedback wires are configured as shown in the diagrams.



240 V ac Pulsed:
Options 3, 4, 5, 6

Customer must supply 240 V ac to power the drive. 240 V ac line connects to terminal C, neutral to terminal B.



INSTALLATION *FEEDBACK SIGNAL WIRING*

CPS-2 SIGNAL CONNECTIONS

Beck drives equipped with Contactless Position Sensors (CPS-2) are shipped ready for installation to match the proper mA or V dc feedback range in your system.

Customer connections for feedback signal wiring on each CPS-2 model are described in the following diagrams and paragraphs. Refer to APPENDIX, Table 15, page 50 for a table of output signal ranges, output terminals, range-changing resistance values, and terminals to which the ranging resistor is connected.

NOTE: R-8 Feedback Gain Resistor (100 K ohms) must be removed for output shaft rotation of less than 80° (see Figure 5, page 30).

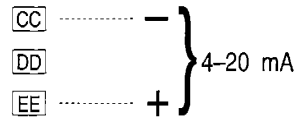
To verify that the feedback signal range is correct for your drive, see the instructions on page 29.

NOTE: Ranging resistors must be connected to the control drive output terminals. If ranging resistor change is required, use a resistor with ±1% tolerance. Resistors can be ordered from Beck.

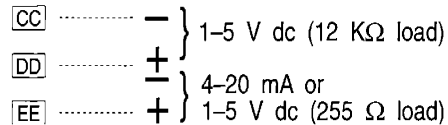
CPS-2 Model 20-3400-02,-12 Terminal Connections

1. A 4–20 mA current output is available between terminals EE (+) and CC (–) when driving into an external load between 250 and 800 ohms. No ranging resistor is required.
2. For 4–20 mA and/or 1–5 V dc output, 4–20 mA is available across EE (+) and DD (–); 500 ohms is the maximum external load (for larger loads see Item 1 above). A 1–5 V dc signal is available across DD (+) and CC (–) into a 12 K ohm resistive load when the circuit between EE and DD is completed.

4–20 mA Signal Output



Dual Signal Output



CPS-2 Model 20-3400-03,-13 Current Feedback Terminal Connections

The universal model has current sensing terminals which allow for various current signal ranges. Current output is available between terminals DD (+) and CC (–) with the proper ranging resistor connected across terminals DD and EE.

Units are factory-calibrated for specified signal ranges and are provided with proper resistors installed.

The ranging resistor value is given in Table 15, page 50, or can be calculated using the equation:

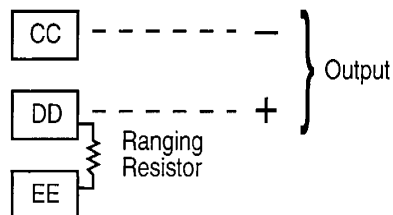
$$R = \frac{4}{(I - .004)} \Omega$$

Where R = Resistor (ohms) Connected from DD to EE

I = Output Current Span (Amp.)

If converting to a zero-based range (a range that includes zero as an end point), refer to Adjusting the Zero Potentiometer section (page 31).

Current Output



CPS-2 Model 20-3400-03, -13
Voltage Feedback
Terminal Connections

The universal model has a voltage divider network which allows for various voltage signal ranges. Voltage output ranges are available across terminals EE (+) and CC (-) with the proper ranging resistor connected across terminals CC and DD.

Units are factory-calibrated for specified signal ranges and are provided with proper ranging resistors installed. Other voltage ranges are attainable by adding a ranging resistor across terminals CC and DD.

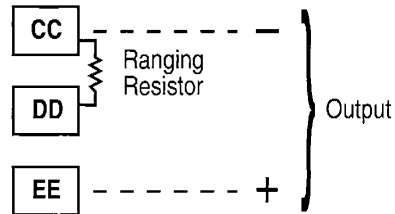
The ranging resistor value is given in Table 15, page 50 or can be calculated using the equation:

$$R = \left(\frac{V}{4} - 1 \right) K\Omega$$

Where R = Resistor Connected from CC to DD
V = Output Voltage Span

If converting to a zero-based range (a range that includes zero as an end point), refer to Adjusting the Zero Potentiometer Section (page 31).

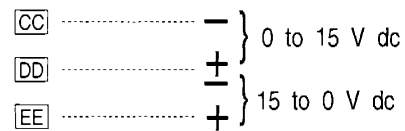
Voltage Output



CPS-2 Model 20-3400-04, -14
Terminal Connections

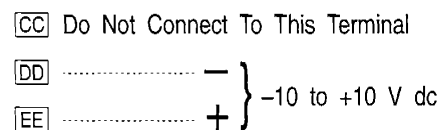
The three-terminal output from these models is provided for replacing potentiometers in three-terminal potentiometer feedback applications used in many PAT controllers. It is suitable for 0-15 V dc applications of either positive or negative polarity. CC must be connected to the negative lead from the controller, and EE to the positive lead from the controller, with DD connected to the controller lead accepting the feedback from the potentiometer wiper. These models can "source" 10 mA to the controller, or they can "sink" 2.5 mA from the controller.

Potentiometer Equivalent



CPS-2 Model 20-3400-05, -15
Terminal Connections

Voltage signal -10 to +10 V dc is available across terminals EE (+) and DD (-). The maximum load is 5 mA.



INSTALLATION WIRING OPTIONS

INPUT SIGNAL OPTIONS

Beck drives configured for milliamp or DC analog modulating applications include an Electronic Signal Receiver (ESR-4). Several control options are available with the ESR-4, such as operating more than one drive with a single signal source.

The instructions below apply to applications which require a signal change or to situations calling for operation of multiple drives from a common input signal.

Input Range Change to ESR-4

If it is necessary to change the range of an ESR-4 board to receive a different input signal current, the "R-in" resistor must be changed. See Table 2 below for the proper value, and Figure 8 on page 33 for its location on the board. It is mounted on turrets to facilitate the change. After soldering the new resistor in place, recalibrate in accordance with instructions on page 32. If a proper resistor with $\pm 1\%$ tolerance cannot be obtained locally, it can be ordered from Beck.

Series Operation

Beck drives can be connected in series from the same signal for concurrent operation. Care must be taken to keep the polarity correct in each drive's input terminals. Two or three drives may usually be connected in series. The number of drives that may be connected in series is limited only by the controller's (signal source) capability to feed current into the total resistance of the circuit involved. Consult the controller manufacturer's recommendations.

No change is required to the drive's calibration for series operation. An interruption in the circuit will actuate loss of input signal (L.O.S.) on the drives in the circuit.

Parallel Operation

Beck drives can be connected in parallel to the same signal for concurrent operation. Up to four drives may be connected in parallel.

For parallel operation, use ESR-4 board no. 13-2245-05 in each drive, and add a shunting resistor across input terminals AA and BB on one of the Beck drives. The value of the resistor is:

$$\frac{\text{Input Resistance} \times 10 \text{ K}\Omega}{10 \text{ K}\Omega - (N) \times \text{Input Resistance}}$$

where N = the number of drives. Refer to Table 2 for the input resistance. For example, a 278 ohm shunting resistor should be used for four drives in parallel with a 4–20 mA input signal. If the calculated resistance is not a standard value then select the closest standard value.

A minor span adjustment is required for each drive in a parallel circuit. An interruption in the circuit to one drive will not prevent the other drives from functioning but there will be a slight calibration shift.

Split Range Operation

Two or three Beck drives may be operated over their full range by a portion of the controller's output signal range. The most common arrangement involves two drives operating on equal halves of the input signal range. For example, if a 4–20 mA control signal is used, the first drive would move 100% of its stroke on a signal range of 4–12 mA, while the second operates on the 12–20 mA portion of the signal. In this case, the ESR-4 boards are the same as would be used for parallel operation (13-2245-05), but calibrated to the range required for each drive. A shunting resistor must be added across input terminals AA and BB on one of the Beck

Continued

TABLE 2: ESR-4 BOARD MODELS

Input Signal	ESR-4 Board Part No.	R-in (Tolerance 1%)	Input Resistance
0–5* or 1–5 mA dc	13-2245-02	13-2511-01 1.05K Ω	1 K Ω
4–20 mA dc	13-2245-03	13-2511-03 255 Ω	250 Ω
10–50 mA dc	13-2245-04	13-2511-02 100 Ω	100 Ω
1–5 V dc**	13-2245-05	13-2512-05 20K Ω	10 K Ω
–10 to 10 V dc	13-2245-08	13-2512-05 20K Ω	50 K Ω

*Span and zero adjustment required. **Standard ISA Range (S 50.1/1975).

INSTALLATION *START-UP*

SPLIT RANGE OPERATION, CONT'D.

drives to produce a span between 2.0 to 6.0 volts across each board for its active portion of the range. For a 4–20 mA range three-way split, the shunting resistor range would be 425 to 1650 ohms.

Follow the steps for calibrating the input signal, page 32, for each drive unit, using half span values for the input signal. Use the proper starting point for each half-range when setting the zero, 4 mA and 12 mA. Before setting the zero on the second drive (12 mA), cut one lead of resistor R35 on the ESR-4 board. See Figure 8, page 33, to locate R35.

In a split range configuration, connect terminals E to F (L.O.S. wire) to prevent undesired "stay-in-place" operation of the second or third drive due to fast downward signal changes.

When three drives are to be operated on equal portions of the input signal, the 4–20 mA range would split into 4–9.33 mA, 9.33–14.67 mA, and 14.67–20 mA signals. A 487 ohm shunting resistor (Beck P/N 13-2510-03) is adequate. Proceed as in the case of the two-way split, first setting the span, then the zero. When setting the ESR-4 board in the first drive, set the zero at 4 mA. Then, on the second drive, cut the R35 resistor on the board and set its zero at 9.33 mA. Before setting zero in the board of the third drive, short out the R34 resistor by adding a jumper, adjust its zero at 14.67 mA, cut resistors R35 and R36 from the board, then remove the jumper from R34. Check operation of all drives by running the input signal through its complete range. If it is necessary to recalibrate the same board later, you may jumper resistors R35 and R36 by connecting the R35 turrets together.

START-UP INSTRUCTIONS

After the drive is mounted and its wiring connections are made, it is ready to be tested for proper operation.

NOTE: All Beck drives are shipped from the factory ready for installation; no electrical adjustments are required before placing them in operation. Each drive is set up and calibrated to the customer's specifications that were written into the equipment order.

Turn on the power supply. Operate the drive with the handswitch and run it through its full stroke, both directions. Observe that the driven device travels through its desired stroke. If satisfactory, set handswitch to the "auto" position.

If the drive is to be operated with automatic control, turn on the controller and operate the drive by varying the control signal. Check that the damper or valve strokes in the proper direction for a change in control signal. If it does not, first check for proper wiring connections and verify control signal at the drive. If the wiring is correct, then change the direction of travel (see page 26).

If the drive is to be push button actuated, (options 3, 4, 5, or 6) operate the drive using the handswitch and observe that direction of travel is correct. When travel of the driven device is satisfactory with reference to the control signal or the push buttons, the unit is ready for operation.

LINKAGE REQUIREMENTS

In most rotary valve and damper applications, the best control will result when the linkage is adjusted so that the full 100° angular travel of the Beck drive shaft is used, even though the valve or damper may travel less than 100°.

The general requirements for a good linkage are:

1. It must be rigid enough to carry the link thrust without bending or deforming.
2. It must have a built-in means of adjustment so that the length of the connecting link can be changed a small amount.
3. Rod end bearings, similar to those furnished on the Beck crank arm, should be used at both ends of the connecting link. This type of device permits small angular misalignments, and eliminates binding of the linkage.
4. The radius of the Beck crank arm must be calculated so that it will move the valve or damper lever through the correct arc as it travels from 0° to 100°.
5. The drive and valve/damper shafts must be parallel and the linkage should be in a plane perpendicular to the shafts.

The following procedure is recommended to couple the linkage between the Beck drive and the driven shaft:

1. Position the driven shaft to the full reverse (valve or damper closed) position.

Continued

INSTALLATION *START-UP*

LINKAGE REQUIREMENTS, CONT'D.

2. Set the driven shaft lever to its predetermined starting angle in relation to the driven shaft and drive shaft centerline.
3. Remove the rod end from the Beck crank arm. Attach to the connecting link.
4. Adjust the connecting link to the predetermined length.
5. Connect the connecting link to the driven lever at the predetermined radius.
6. Loosen the Beck crank arm clamping bolts.
7. Position the drive's output shaft to its full reverse limit.
8. Set the crank pin on the Beck crank arm to the predetermined radius.
9. Swing the crank arm into position to assemble the rod end to the crank arm crank pin.
10. Tighten the crank arm clamp bolts to the torque recommended on pages 8-10.
11. Tighten the coupling and rod end jam nuts.
12. Lubricate rod end bearings.

Carefully move the drive's output shaft to the full forward (maximum input signal) position. Check that no binding occurs between the linkage, crank arm, driven shaft lever, and surrounding obstructions. Also observe that the driven shaft rotates the proper amount. Check that the drive reaches the forward limit switch and shuts off.

If binding in the linkage occurs due to too much travel of the driven lever, reduce the crank

arm radius on the Beck drive rather than adjusting the connecting link length. Return to step 5 and repeat adjustments.

To adjust linkage length, alter the thread engagement in the couplings. The couplings have right and left-hand threads, so it is not necessary to disconnect the ends to make a length adjustment. The stud threads must be engaged 1.2 diameters deep into the rod ends. Make adjustments by altering thread engagement in couplings only. Be careful not to expose more than 7" of stud between rod end and coupling.

Do not change limit switch settings to obtain desired valve or damper travel. This shortens the travel of the feedback device and reduces the control resolution, repeatability, and accuracy of the drive.

For an input control signal change, do not adjust the linkage. The span adjustment on the ESR-4 board is used to adjust the amount of rotation when a change in maximum input signal or span is required.

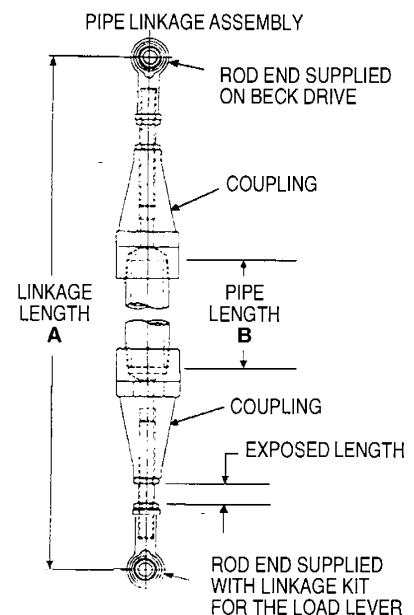
Once again, check operation to determine that no binding occurs between linkage and crank arm or valve/damper lever arm. Surrounding objects must not interfere.

Link-Assist™

The Beck Link-Assist™ computer program optimizes the linkage configuration for your load's torque characteristics to help you select the minimum drive size for your application. Contact

TABLE 3 PIPE LINKAGE KITS

BECK DRIVE MODEL NUMBER	LINKAGE LENGTH "A" (in.)*		BECK PIPE LINKAGE KIT PART NUMBER	PIPE LINK SIZE (in.)	WEIGHT (lb) <small>(does not include customer-supplied pipe)</small>	ENDS OF LINKAGE, (A-B)** (in.)
	MAX	MIN				
11-150	72	21 3/4	20-1730-05	1	5	20 1/4
	120	31 1/4	20-1740-06	1 1/2	9	29 1/2
11-200	32	21 3/4	20-1730-05	1	5	20 1/4
	84	31 1/4	20-1740-06	1 1/2	9	29 1/2
	120	33 1/2	20-1750-05	2	13	31 1/2
	120	37 1/4	20-1760-05	2 1/2	22	34 3/4
11-300	32 1/2	22 1/2	20-1730-06	1	5	20 3/4
	72	31 3/4	20-1740-07	1 1/2	9	30
	96	34	20-1750-06	2	13	32
	120	37 3/4	20-1760-06	2 1/2	22	35 1/4
11-400	33	23	20-1730-07	1	5	21 1/2
	36	32 1/2	20-1740-08	1 1/2	9	30 3/4
	72	34 3/4	20-1750-07	2	13	32 3/4
	120	38 1/2	20-1760-07	2 1/2	22	36



* Nominal dimensions are shown for the MAX and MIN linkage lengths. Linkage lengths are adjustable $\pm 1 1/2$ " from nominal.

** To determine pipe length "B" subtract the value in this column from the total length "A" in inches.

OPERATION

your Beck Sales Engineer to take advantage of Beck's Link-Assist™ program.

LINKAGE KITS AVAILABLE

Standard Beck linkage kits are made to accommodate a wide variation in linkage lengths without requiring modification of end fittings. This adaptability makes it possible to order the essential linkage end connections even though the exact linkage length may not be known until the valve/damper and drive are mounted in place.

Each linkage kit includes the essential pipe linkage end connections and all necessary hardware, except for pipe and damper lever rod end fasteners. To simplify installation of the pipe link, the kit accepts right-hand threads on both ends of the pipe. Left-hand threads are internal to the linkage kit assembly, making final length adjustments quick and easy. These kits are fully compatible with Beck Group 11 drives.

To order Pipe Linkage Kits, first obtain the approximate overall linkage length "A." Select the kit part number from Table 3, page 20. For lengths beyond those listed in the chart, contact your Beck Sales Engineer. Additional Linkage information can be found in the Beck DSG-121 Drive Specification Guide.

HOUSING

Beck Electronic Control Drives have individual cast aluminum compartments for each of the five main components: the control motor, wiring terminal block, drive train, electronic signal receiver, and control end. Gasketed covers and sealed shafts make the drives ideally suited to outdoor and high-humidity environments.

Heavy cast mechanical stops built into the housing are designed to prevent accidental overtravel damage during manual cycling, and ensure that proper orientation is maintained between the output shaft and the feedback system.

CONTROL MOTOR

The Beck control motor is a synchronous inductor motor which operates at a constant speed of 72 or 120 RPM in synchronism with the line frequency.

Motors are able to reach full speed within 25 milliseconds and stop within 20 milliseconds; actual starting and stopping times will vary with load.

Beck motors have double grease-sealed bearings and require no maintenance for the life of the motor.

GEAR TRAIN

The gear train is a four-stage reduction, spur gear drive constructed with only heat-treated alloy steel and ductile iron gears for durability and long life.

The drive train consists of the control motor and handwheel, reduction gears, main gears, output shaft, and crank arm. The main gear/output shaft and third stage gears are common to all units of a particular drive model. The second and first stage gears are part of the field-interchangeable gear module. Different combinations of gear modules and drive motors determine the drive's output torque and timing. See page 49 for details.

On standard models, the output shaft is limited by mechanical stops to 108° of rotation. Optional main gear/output shaft assemblies are available that permit multi-revolution output rotation. Mechanical stops are not included on these models. Mechanical transmission of output shaft position to the control end is provided by a right angle gear set driven directly by the output shaft.

SELF-LOCKING MECHANISM (SLM)

An integral part of every control motor is the self-locking mechanism. This mechanical device couples the motor to the gear train and transmits full motor torque when rotated in either direction. When the motor is de-energized, it instantaneously locks and holds the output shaft in position, up to two times the rated torque of the drive.

HANDWHEEL

Every Beck control drive is furnished with a handwheel to permit manual operation of the valve or damper without electrical power. Its solid construction design includes no spokes or projections, and turns at a safe, slow speed. The handwheel is located at the rear of the control motor housing. The handwheel is coupled directly to the motor shaft and rotates when the motor runs. Manual operation of the handwheel (with electric handswitch in STOP position) turns the motor and the rest of the drive train without incorporating a clutch.

OPERATION

HANDSWITCH

A local electric handswitch is provided on Beck drives to permit operation at the valve or damper, independent of the controller. As a safety feature, the handswitch is designed so that the controller can operate the drive only when it is in the "AUTO" position. The sequence of the handswitch is: AUTO, STOP, FWD, STOP, REV.

In the AUTO position, two contacts are closed and the ESR-4 or external controller contact completes the control circuit.

In the FWD or REV positions, contacts are closed to operate the drive, independently of the controller.

In the STOP position, all contacts remain open.

SWITCHES

Two end-of-travel switches and up to four optional auxiliary switches are provided on Beck Drives. Switch cams are clamped onto the control shaft which rotates in relation to the output shaft. Cam position is field-adjustable. Switches are enclosed in high-impact thermoplastic. Switches are rated 6 A, 120 V ac. All auxiliary switch connections are made on the terminal block.

CONTROL OPTIONS

Two basic types of control are available: 120 V ac contact closure (options 3, 4, 5, and 6) and milliamp or DC analog modulating (options 7 and 8). Each option is described below.

Open/close option 3: For simple 2-position control using manual push buttons or an automatic controller. Preset travel limit switches provide open/close operation upon closure of an automatic controller or manually operated switch. Travel limits are adjustable over the full range of travel and have a repeatability of 0.1°.

Multi-position option 4: Adjustable cam operated switches provide up to six discrete stop positions upon closure of an automatic controller or manually operated switch. Three, four, five, and six predetermined position settings are possible, with positioning repeatability of 1° over the range of operation.

Pulsed V ac control option 5: Operated in forward/reverse from a remote location; includes a 1000 ohm film potentiometer for remote feedback.

Pulsed V ac control option 6: Provides continuous positioning capability over the full range of drive travel by pulsed V ac from either

an automatic controller or manually operated switches. Includes Contactless Position Sensor (CPS-2) for feedback and position indication.

Modulating option 7: For automatic operation in response to milliamp or V dc analog control; includes a film potentiometer for position sensing and feedback to the Electronic Signal Receiver (ESR-4).

Modulating option 8: For automatic operation, as in option 7 above; includes Contactless Position Sensor (CPS-2) for position sensing and feedback to the ESR-4.

INPUT: ELECTRONIC SIGNAL RECEIVER (ESR-4)

Beck modulating drives are equipped with precision electronic control modules (ESR-4) to receive conventional 4–20 mA or 1–5 V dc control signals directly, eliminating the need for contact protection devices, relays, switches, and reversing starters.

The ESR-4 provides for drive control with analog control systems, and is designed to operate continuously in temperatures up to 185°F.

The ESR-4 requires a position feedback signal from either the CPS-2 or a film potentiometer. This feedback signal is compared to the input signal. The difference between the signals, the error, is amplified and used to actuate either of two electronic motor power switches. These switches drive the motor in the proper direction to force the error to zero. The input signal is adjustable from 50% to 400% of the 4 volt span, with the zero adjustable from –100 to +275% of span.

The ESR-4 permits two or more Beck drives to be operated by a single signal source, for series, parallel, or split range operation. See page 18 for details on these control options.

If the input signal to the Beck drive is changed, the ESR-4 allows for easy modification to accept different signals. An optional "Relay Board" version of the ESR-4 permits operation on low-power DC voltage input signals (5–24 V dc) or, with an external diode/resistor module, on low-power 120 V ac. This topic is covered on page 35.

An optional square function positions the drive's output shaft proportionally to the square of the input signal. See page 34 for details.

POSITION FEEDBACK: CONTACTLESS POSITION SENSOR (CPS-2)

The CPS-2 provides a continuous feedback signal proportional to the position of the drive's output shaft. It is used for remote position indication as well as for automatic control loop feedback to the Electronic Signal Receiver (ESR-4). When used with the ESR-4, the CPS-2 includes a monitor/isolator board that delivers an isolated position feedback signal to the Electronic Signal Receiver (ESR-4). The Monitor function monitors the CPS-2 position signal and compares it to established limits. If the output exceeds normal signal conditions, the monitor relay contact opens. This relay may be used for either a remote signal indication or activation of Loss-of-Signal operation of the drive.

The position sensing function of the CPS-2 is provided by a ferrite magnetic sensing element consisting of two parts: a ferrite stator mounted on the CPS-2 circuit board and a ferrite rotor mounted on the control shaft, driven by the Beck drive's output shaft through the crown gear assembly. The electronic circuit translates the signal from the ferrite magnetic sensor into an analog position feedback signal designed to interface with electronic control systems and indicating instruments.

POSITION FEEDBACK: FILM POTENTIOMETER

The film potentiometer produces a voltage that is some fraction of the voltage applied across its resistive element. That voltage fraction is determined by the position of the wiper on the resistive element. The potentiometer assembly also includes two fixed resistors, one on each end of the resistive element. These resistors permit suppressed ranges as well as zero-based position feedback voltages. If position feedback is desired on drives equipped with an ESR-4 board, two film potentiometers are required: one for position feedback and the second to supply a feedback signal to the ESR-4.

STALL PROTECTION AND ANNUNCIATION

The Beck Stall Protection Module (SPM) is an optional feature for the Group 11 drives. The SPM monitors the motor current at terminals N

and M. The SPM will be activated when the drive cannot reach a desired position within approximately 300 seconds.

When a stall is sensed, the SPM shuts off power to the motor and a solid state relay changes state. The relay is rated for 120 V ac or dc, 10 VA. Two terminals connected to the solid state relay are located on the SPM. Use of the relay for annunciation of a stall is optional and will not affect the other functions of the SPM. A sensed stall condition is cleared by either reversing the motor direction command in the controller or by turning the drive power off and on. An LED is included on the SPM to show the operating status of the module.

LOSS OF CONTROL SIGNAL (L.O.S.)

Beck drives equipped with the ESR-4 have the ability to move to a predetermined position upon loss of input control signal. When the input signal drops to 12% of span below the zero setting, the ESR-4 provides an annunciating signal with one of the following options:

1. STALOS = Stay in place, lock in last position. (Triac output available at terminal E for remote alarm, 0.12 to 5A, 120 V, 50 or 60 hz)
2. REVLOS = Reverse to the end-of-travel limit switch position. Connect terminal E to F.
3. FWDLOS = Forward to the end-of-travel limit switch position. Connect terminal E to D.
4. INTLOS = Move to predetermined intermediate auxiliary switch position. Consult factory.

When the input signal is lost but the power remains on, the L.O.S. switch on the ESR-4 board is energized, a red LED on the board lights and the FWD and REV switches are turned off. The output of the L.O.S. switch is connected to terminal E which is wired for one of the predetermined operating modes listed above.

When REVLOS, FWDLOS, or INTLOS is selected, an additional relay is required in order to provide the annunciating signal. This should be specified on ordering.

BLOCK DIAGRAM

See page 40 for an electrical block diagram of the drive.

CALIBRATION SWITCHES

NOTE: Your Beck drive was shipped from the factory ready for installation; no electrical adjustments are required before placing it in operation. Each drive is set up and calibrated to the customer's specifications that were written into the equipment order.

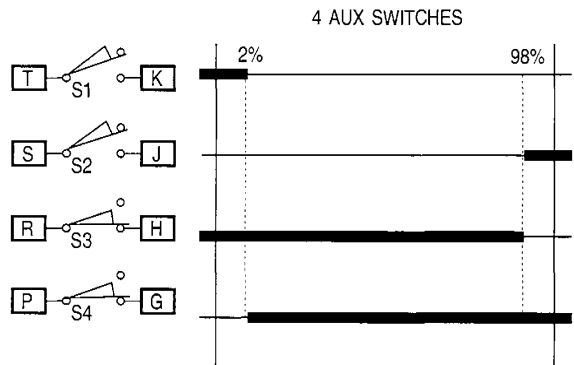
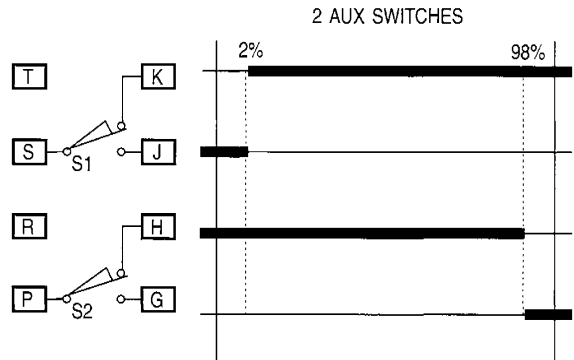
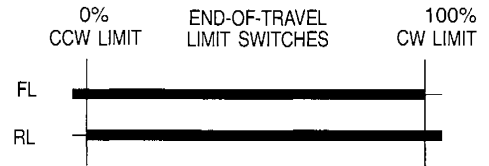
Under normal operating conditions there is no need to recalibrate the control drive. However, if the application requirements change or are different than specified on the equipment order, the drive should be recalibrated according to the following procedures.

SWITCH ADJUSTMENTS

All control drives are shipped with end-of-travel limit switches factory-adjusted for 100° of travel unless otherwise specified at time of order. Limit switches must be set inside the range of the built-in mechanical stops to prevent stalling of the motor. Limit switches can be reset to limit travel of the output shaft to any angle down to a minimum of 60°. Auxiliary switches are adjusted as shown unless otherwise specified at time of order.

NOTE: On some Beck drives, the control end cover may consist of two or three parts (cover plus cover extensions). On all Beck drives, the travel limit switches are located next to the drive body. To adjust the travel limit switches, it is necessary to remove the control end cover and all cover extensions as well.

All switches are SPDT and are rated at 6 A, 120 V ac. Switches are operated by cams which are clamped on to the control shaft. Setting a switch involves loosening the cam, moving the output shaft to the desired position, and positioning the cam so that it just operates the switch at that point. In the following procedure, the use of a continuity meter is recommended to determine when the switch opens or closes. If such a meter is not available, it is possible to hear the switch click as the contacts open and close.



— CONTACTS CLOSED
— CONTACTS OPEN

Standard End of Travel Limit and Auxiliary Switch Settings

CAUTION:

Do not attach the meter or attempt to move the switch cams until the drive is disconnected from the line voltage and auxiliary switches are disconnected from external power sources.

Setting Travel Limit Switches FL and RL

This procedure should be used if the factory end-of-travel switch settings must be changed in the field. It is advisable to operate the drive fully in each direction, using the electric handswitch to check switch settings before attempting to change them. Follow these instructions if they require adjustment:

NOTE: Direction of rotation of control shaft varies with the drive model. See Table 4, page 27, for control shaft rotation with respect to the output shaft rotation for your particular model.

1. Remove the control end cover and cover extensions, if applicable, and terminal block cover (1/2" bolt heads).
2. Use the electric handswitch to drive the control shaft so that the FL switch cam screw is accessible. Using a 7/64" hex wrench, loosen the screw so that the cam is just snug on the shaft. See Figure 1.
3. Move the output shaft clockwise to the desired CW limit.
4. Turn the handswitch to the STOP position.
5. Disconnect power from the drive.
6. Connect the continuity meter across terminals B and U. Rotate the cam until the meter shows no continuity (switch contacts open, switch clicks).
7. Tighten the cam locking screw to 5 lb-in torque.
8. Disconnect the meter and reconnect drive power.
9. Rotate the drive's output shaft in the CCW direction away from the CW travel limit. Note the direction of rotation of the lobe of the cam. The correct cam lobe motion is away from the switch lever with the switch lever on the lower part of the cam. If this is not correct, return to step 2 and reset the cam to the proper orientation.
10. Rotate the output shaft again to the desired CW travel limit. If the stopping point is reached, the switch is properly set.
11. Repeat instructions for setting RL travel limit switch except that direction of rotation (CW/CCW) is opposite to that used for FL switch setting. Connect continuity meter across terminals B and V.
12. Replace covers and tighten cover bolts to

10 lb-ft torque.

13. Rotate index (Models 11-200, 11-300 and 11-400) or index pointer (Model 11-150) to correspond with output shaft rotation.

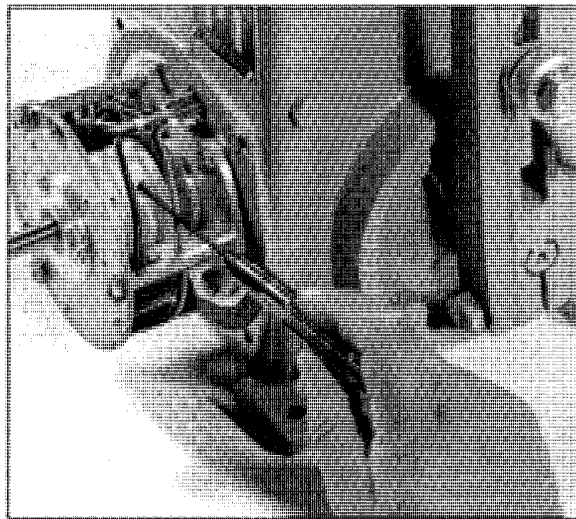


Fig. 1

Setting Auxiliary Switches

Standard switch settings for drives with 2 or 4 auxiliary switches are shown on the diagram on page 24. The operating point of all auxiliary switches is defined as a percent of output shaft travel. 100% is defined as the clockwise limit of shaft travel when facing the end of the shaft where the crank arm is located. The heavy line indicates a closed circuit. Follow these instructions to change the operating point of auxiliary switches:

NOTE: In the following procedure, it is assumed that switch settings are to be adjusted so that contacts are open when the desired position is achieved. If they are to be adjusted to close, it may be necessary to reverse the operating mode of the switch by reversing the leads on the switch itself. Be sure to disconnect power from the switch terminals first.

1. Remove the control end cover and cover extensions, if applicable, and the terminal block cover (1/2" bolt heads).
2. Use the electric handswitch to drive the shaft so that the switch cam is accessible. Using a 7/64" hex wrench, loosen the screw so that the cam is just snug on the shaft.

Continued

CALIBRATION *DIRECTION CHANGE*

SETTING AUXILIARY SWITCHES, CONT'D.

3. Move the output shaft to the desired position.
4. Turn the handswitch to the STOP position.
5. Disconnect power from the drive and switch terminals.
6. Connect the continuity meter across the appropriate terminals. See the diagram on page 24 or the drive wiring diagram. Rotate the cam to operate the switch.
7. Tighten the cam locking screw to 5 lb-in torque.
8. Disconnect the meter and reconnect power.
9. Move the drive's output shaft in the desired direction so that the cam lobe moves away from the switch lever. If not correct, return to step 2 and reset the cam to the proper orientation.
10. Replace covers and tighten cover bolts to 10 lb-ft torque.

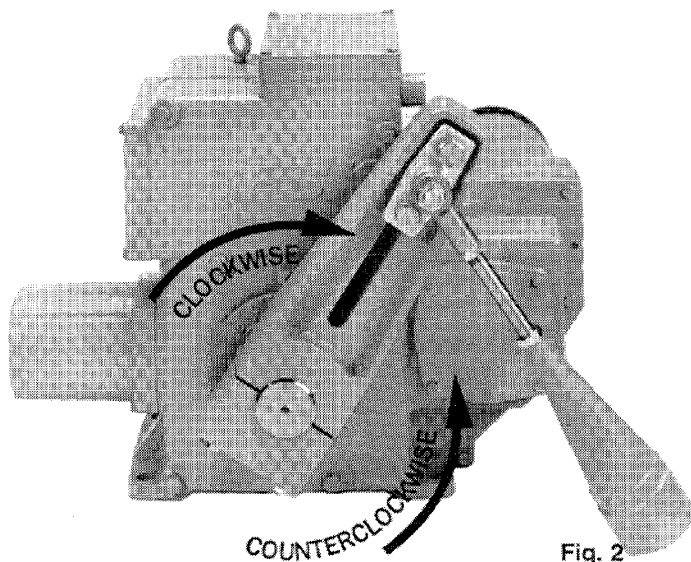


Fig. 2

DIRECTION OF TRAVEL

Direction of travel is determined when looking at the end of the output shaft. See figure 2 above. Forward direction of travel is defined as the direction of output shaft rotation produced by an increasing signal. Unless otherwise specified at the time of order, the output shaft is factory-set to rotate clockwise in response to an increasing signal.

CHANGING DIRECTION OF TRAVEL

The procedure to change the direction of travel of the output shaft varies by model number. The model number is listed on the drive name plate.

Determine the model number and refer to one of the following procedures.

CAUTION:

Be sure the drive is disconnected from the line voltage and that all auxiliary switches are disconnected from the external power sources before beginning the direction change procedure.

Models 11-__3 and 11-__4

1. Remove the control end cover and extensions if applicable (1/2" bolt heads).
2. Interchange the yellow and black wires on the common terminals of the FL and RL travel limit switches.
3. Replace the control end covers. Torque the cover bolts to 10 lb-ft.

Models 11-__5 and 11-__7

NOTE: On Model 11-__7 units equipped with an auxiliary film potentiometer, the auxiliary potentiometer is mounted closest to the drive body.

1. Remove the control end cover and extensions if applicable (1/2" bolt heads).
2. Interchange the yellow and black wires on the common terminals of the FL and RL travel limit switches.
3. Interchange the wires connected to the ends of the potentiometer. The wire on terminal 1 or 5 should be moved to the opposite terminal. Also move the wire on terminal 2 or 4 to the opposite terminal. The wire to terminal 3 remains unchanged (i.e., if the original wiring is on terminals 2 and 5, move the wire on terminal 2 to terminal 4 and move the wire from terminal 5 to terminal 1). See Table 4, page 27.
4. Reset the potentiometer wiper according to the instructions on page 28.

Auxiliary Potentiometer Only

4. Reverse the wires connected to the ends of the potentiometer. The wire on terminal 1 or 5 or on terminal 2 or 4 should be moved to the opposite terminal. See Table 4.
5. Replace the control end covers. Torque the cover bolts to 10 lb-ft.

**TABLE 4
SHAFT ROTATION, FEEDBACK, AND METER CONNECTIONS**

Model	Output Shaft Rotation Increasing Signal	Control Shaft Rotation	Remote Feedback Terminal Connections			Wire Connections To Potentiometer Terminals				
			(+) Supply Voltage (+)	(-) Feedback (-)	(-) Feedback (-)	1 (-)	2 (+)	3 (-)	4	5
155, 157	CW	CCW	EE	DD	CC	ORG		YEL	GRN	
	CCW	CW	EE	DD	CC		GRN	YEL		ORG
205, 207, 305 307, 405, 407	CW	CW	EE	DD	CC		GRN	YEL		ORG
	CCW	CCW	EE	DD	CC	ORG		YEL	GRN	

Models 11-___6 and 11-___8

1. Open the terminal compartment (1/2" bolt heads) and remove the control end cover (1/2" bolt heads) and extensions if applicable.
2. Interchange the yellow and black wires on the common terminals of the FL and RL travel limit switches.
3. Determine the correct feedback signals from the wiring diagram supplied with your drive. (CC, DD, EE)
4. FOR CURRENT FEEDBACK APPLICATIONS:
Record the color and location of the feedback signal wires for reconnection later. Remove the two feedback wires. Connect the mA meter in series with a 200 ohm load resistor.
FOR VOLTAGE FEEDBACK APPLICATIONS:
Connect a voltmeter across the feedback terminals, DO NOT remove the feedback signal wires. See Table 15, page 50 for feedback terminals.
5. Reconnect drive power.
6. Drive the output shaft until the CPS-2 output is 50% of the range (e.g. for 4–20 mA signal range, set output to 12 mA).
7. Set handswitch to STOP position.
8. Using a 7/64" hex wrench, loosen the CPS-2 rotor clamp.
9. Rotate the CPS-2 rotor 180° and set the output back to the mid-range (e.g. 12 mA).
10. Tighten the rotor clamp.
11. Run the drive to the 0% and 100% limits using the handswitch. Record the CPS-2 output at these limits.
12. Subtract the outputs recorded at the two limits and compare with the desired output signal span (e.g. 16 mA for a 4-20 mA signal range). The difference between the measured span and the desired span is the span error.
13. With the drive at the 100% limit, turn the span potentiometer to adjust the CPS-2 output signal by 1/2 of the span error calculated in step 12. Turning the span potentiometer CW increases the span equally at both ends. Turning the span potentiometer CCW decreases the span equally at both ends. See Figure 5, page 30 for the location of the span potentiometer.
14. Loosen the CPS-2 rotor clamp and rotate to achieve the desired value of maximum output signal (e.g. 20 mA for a 4-20 mA signal range). Rotation of the CPS-2 rotor moves the entire signal span up or down.
15. Tighten the CPS-2 rotor clamp to 5 lb-in torque. Maintain a 0.031" clearance between the rotor clamp and stator.
16. Run the drive to the 0% and 100% limits and check the output signal for desired span. If not correct, repeat the procedure from step 11.
17. Remove the meter and resistor and reconnect the feedback wiring.
18. Replace covers and tighten cover bolts to 10 lb-ft torque.
19. Model 11-___8: check ESR-4 board calibration by following the Checking Calibration Procedure on page 32.

CALIBRATION FEEDBACK SIGNAL

FEEDBACK SIGNAL CALIBRATION

Feedback signal calibration is necessary to ensure that signal current or voltage correctly corresponds to the drive's output shaft position. All drives are shipped with the feedback calibrated for full 100° travel of the output shaft unless otherwise specified at the time of order. Minimum shaft travel available on Group 11 drives is 60°.

The procedure to check and set feedback calibration varies by model number. The model number is listed on the drive name plate. Determine the model number and refer to the proper procedure below.

NOTE: The travel limit switches must be properly adjusted before the feedback signal is calibrated. The feedback signal must be calibrated before the input signal can be calibrated.

FILM POTENTIOMETER CALIBRATION

Models 11-__5 and 11-__7

NOTE: On Model 11-__7 units equipped with an auxiliary film potentiometer, the auxiliary potentiometer is mounted closest to the drive body.

When properly adjusted, the auxiliary potentiometer feedback signal should be maximum with the drive shaft in the full forward (maximum input signal) position. At 50% of travel the signal should be mid-span. At full reverse, the signal should be minimum.

On control option 7 units, potentiometer feedback to the ESR-4 board should be 0.52 V dc at the minimum input signal position and 2.41 V dc +/- 6% at the maximum input signal.

If either the auxiliary or main potentiometers on option 7 units is out of calibration, or if the feedback potentiometer on option 5 units is out of calibration, the procedure to recalibrate is the same.

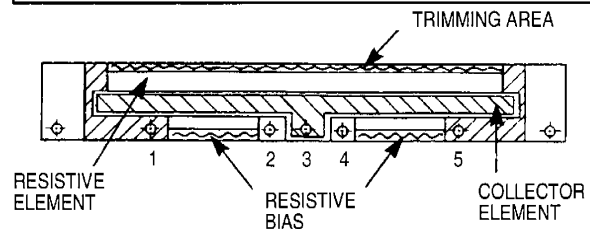
1. Remove the ESR cover and the control end cover (1/2" bolt heads).
2. Loosen the clamping screw (use 9/64" hex wrench) on the potentiometer wiper so that it is just snug on the shaft.
3. Use the handswitch to run the drive to the

0% position.

4. On Models 11-xx7 Set the wiper on the potentiometer for 0.52 volt feedback to the ESR. The feedback can be read on the ESR board at TP3 & TP2 (see figure 8 on page 33). The feedback can also be read at the yellow and green leads at the film potentiometer.

On Models 11-xx5 set the wiper about 5 degrees above the position where the minimum output is reached; or as required by the control system.

NOTE: Be sure that the wiper spans the resistor and collector elements equally, and does not touch the areas of low resistance at either end of the film element.



5. Tighten the clamping screw to 5 lb-in torque.
6. Operate the drive between the electrical limits. Verify that the feedback signal is properly adjusted.
7. Use the manual handwheel to run the drive to the mechanical limit; do not over-torque, as damage may result.
8. Check that the wiper does not come off the resistive element or output voltage does not fall from maximum value. If not correct, return to step 2.
9. Replace the covers and tighten the cover bolts to 10 lb-ft.

CPS-2 CALIBRATION

Model 11-__6 and 11-__8

These models are equipped with a Contactless Position Sensor (CPS-2) for position sensing and feedback. On model 11-__8, the CPS-2 also delivers a feedback signal to the Electronic Signal Receiver (ESR-4). Adjusting the remote feedback signal also automatically adjusts the signal to the ESR-4 on models so equipped.

CPS-2 units are designed to provide position feedback without contacting or wiping surfaces. On option 8 units, the CPS-2 includes a Monitor/Isolator board which detects high and low out-of-

limit conditions. The Monitor function monitors the CPS-2 position signal and compares it to established limits. If the output exceeds normal signal conditions, the monitor relay contact opens. This relay may be used for either a remote signal indication or activation of Loss-of-Signal operation of the drive.

The CPS-2 provides infinite resolution by incorporating a ferrite rotor on the control shaft and a ferrite stator mounted on the position sensing circuit board. To make feedback signal adjustments, adjust the span, then change the position of the rotor on the control shaft to adjust the zero.

Check Feedback Signal Calibration

The following procedure should be followed to check CPS-2 calibration:

Tools required:

- mA/V dc Multimeter
- 1/2" Combination Wrench
- 200 ohm Resistor

1. Put electric handswitch in STOP position.
2. Remove the terminal block cover and the control end cover (1/2" bolt heads).
3. Determine the correct feedback terminals from the wiring diagram supplied with your drive (CC, DD, EE).
4. FOR CURRENT FEEDBACK APPLICATIONS:
Record the color and location of the feedback signal wires for reconnection later. Remove the two feedback wires. Connect a mA meter in series with a 200 ohm load resistor.
FOR VOLTAGE FEEDBACK APPLICATIONS:
Connect a voltmeter across the feedback terminals, DO NOT remove the feedback signal wires. See Table 15, page 50 for feedback terminals.
5. Drive the output shaft through its full range and check the feedback signal.

When properly adjusted, the feedback signal should be maximum with the drive's output shaft in the full forward (maximum input signal) position. At 50% travel the signal should be mid-span. At full reverse the signal should be minimum. If not correct, proceed with the calibration procedure.

Note: Tolerance on factory calibration is $\pm 0.5\%$ of span.

Calibration Procedure

Adjustment of the CPS-2 is necessary if the signal range requires an increase or decrease in value relative to the drive's output shaft rotation. Calibrate by turning the Span Potentiometer CW to increase the gain of the CPS-2. This has the effect of increasing the output at the high end and lowering the output at the low end equally.

Signal Span is determined by the CPS-2 model and ranging resistor selected.

CAUTION:

Do not adjust the zero potentiometer to shift the span.

To adjust the span, turn the Span Potentiometer on the CPS-2 circuit board. The Span Potentiometer adjusts the CPS-2 so that the drive output shaft rotation from 80° to 100° produces the specified output signal range.

For output shaft rotation of between 60° and 80°, it may be necessary to remove resistor R-8 (100 K ohm) to change the range of the span adjustment. An R-8 value of 100 K ohms produces shaft output range of 80° to 100°; R-8 = 249 K ohms produces shaft output range of 70° to 80°; and removing R-8 produces shaft output range of 60° to 70°. See Figure 5, page 30 for location of R-8.

Tools required for calibration:

- mA/V dc Multimeter
- 3/32" Screwdriver
- 7/64" Hex Wrench
- 1/4" Screwdriver
- 1/2" Combination Wrench
- 1/32" Thickness Feeler Gauge
- 200 ohm Resistor

1. Put electric handswitch in STOP position.
2. Remove the terminal block cover and the control end cover (1/2" bolt heads).
3. Determine the correct feedback terminals from the wiring diagram supplied with your drive (CC, DD, EE).
4. FOR CURRENT FEEDBACK APPLICATIONS:
Record the color and location of the feedback signal wires for reconnection later. Remove the two feedback wires. Connect a mA meter in series with a 200 ohm load resistor.

FOR VOLTAGE FEEDBACK APPLICATIONS:
Connect a voltmeter across the feedback terminals, DO NOT remove the feedback signal wires. See Table 15, page 50 for feedback terminals.

CALIBRATION FEEDBACK SIGNAL

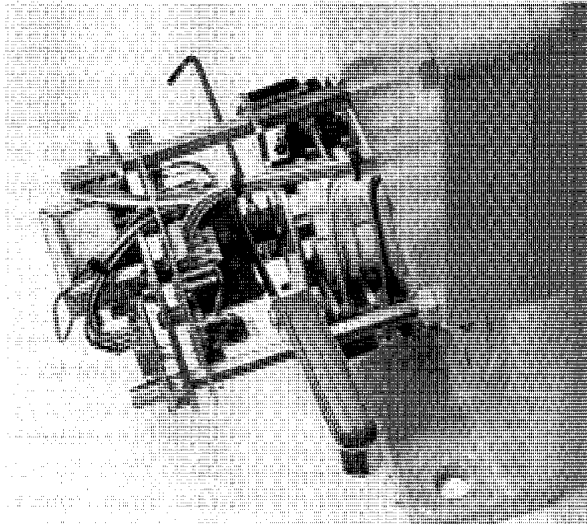


Figure 3.

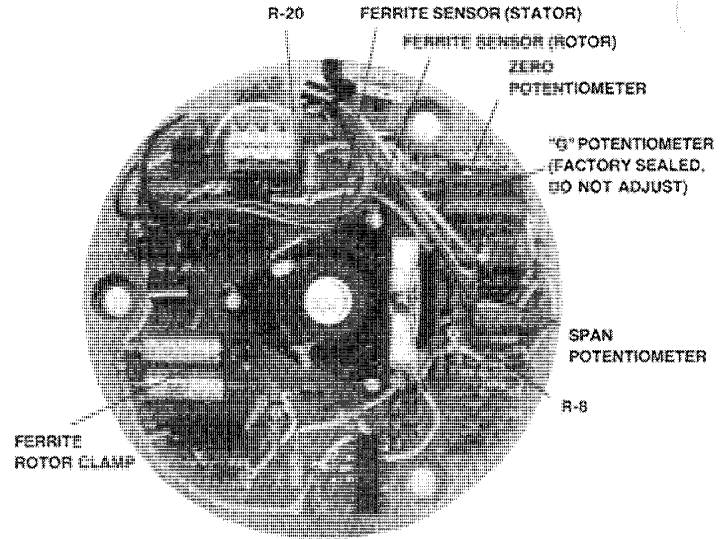


Figure 5. CPS-2 Position Sensor (Rear View) for Models 20-3400-03, -13

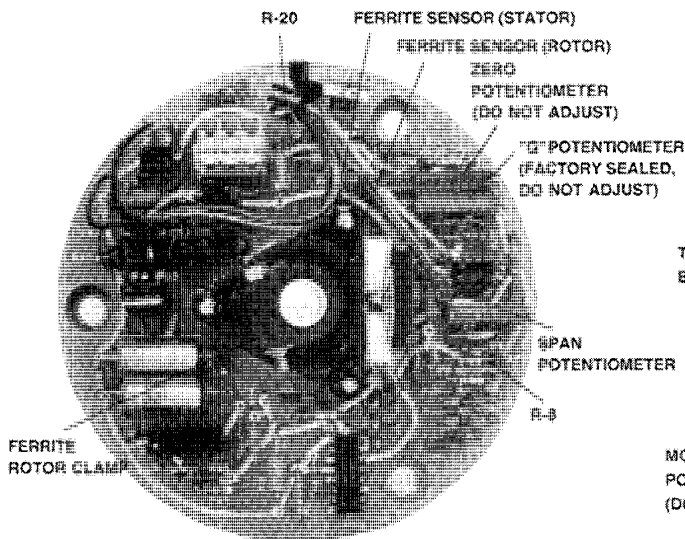


Figure 4. CPS-2 Position Sensor (Rear View) for Models 20-3400-02, -04, -05, -12, -14, -15

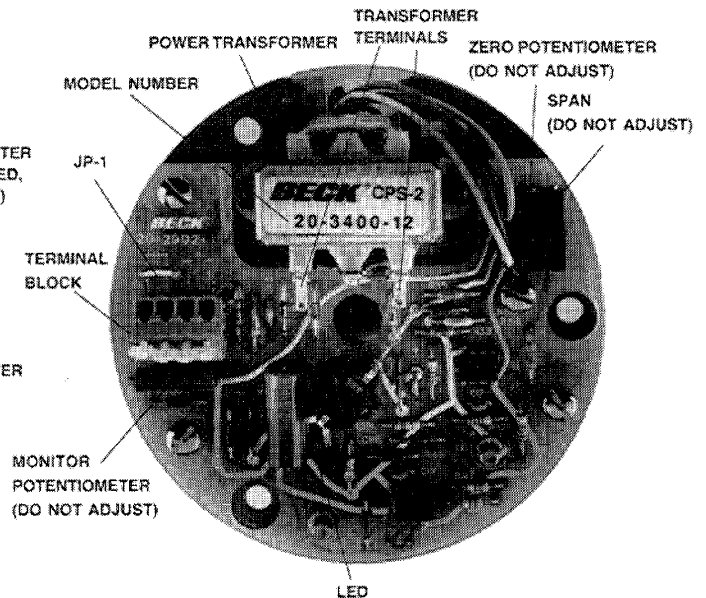


Figure 6. CPS-2 Monitor/Isolator Assembly Models 20-3400-12, -13, -14, -15

CALIBRATION PROCEDURE, CONT'D

5. Run the drive to the 0% and 100% limits using the handswitch. Record the CPS-2 output at these limits.
6. Subtract the outputs recorded at the two limits and compare with the desired output signal span (e.g. 16 mA for a 4-20 mA signal range). The difference between the measured span and the desired span is the span error.
7. With the drive at the 100% limit, turn the span potentiometer to adjust the CPS-2 output signal by 1/2 of the span error

calculated in step 6. Turning the span potentiometer CW increases the span equally at both ends. Turning the span potentiometer CCW decreases the span equally at both ends. See Figure 5, page 30 for the location of the span potentiometer.

8. Loosen the CPS-2 rotor clamp and rotate to achieve the desired value of maximum output signal (e.g. 20 mA for a 4-20 mA signal range). Rotation of the CPS-2 rotor moves the entire signal span up or down.
9. Tighten the CPS-2 rotor clamp to 5 lb-in

CALIBRATION INPUT SIGNAL

CALIBRATION PROCEDURE, CONT'D

torque. Maintain a 0.031" clearance between the rotor clamp and stator.

10. Run the drive to the 0% and 100% limits and check the output signal for desired span. If not correct, repeat the procedure from step 5.
11. Remove the meter and resistor and reconnect the feedback wiring.
12. Replace covers and tighten the cover bolts to 10 lb-ft torque.
13. Model 11___8: check ESR-4 board calibration by following the Checking Calibration Procedure on page 32.

Adjusting the Zero Potentiometer

The Zero Potentiometer is provided on CPS-2 models 20-3400-03 and -13 to change from a suppressed zero to a zero-based range (e.g. from 1–5 V dc to 0-16 V dc). The zero is adjustable from –5% to +30% of span.

NOTE: Do not adjust the Zero Potentiometer to shift calibration. Adjust the rotor position only to shift calibration.

CAUTION:

The zero is factory sealed on all CPS-2 units except 20-3400-03 and -13. Do not attempt to adjust the zero on other models as misadjustment of feedback signal and monitor/isolator functions of the ESR-4 will result.

The following example is given to illustrate how the zero is adjusted to effect a range change from 1-5 V dc to 0-16 V dc.

1. Install the 1-5 V dc unit as a 1-5 V dc range. Do not make any adjustments other than setting the rotor position.
2. Remove jumper from terminals CC to DD and replace with a 3.01 K ohm resistor (see Table 15 on page 50). This shifts the range to 4-20 V dc.
3. Using a voltmeter at the appropriate output terminals, adjust the Zero Potentiometer with the drive at minimum input signal position so that output reads 0 V dc. This changes the range to 0-16 V dc.

FEEDBACK SIGNAL MONITOR/ISOLATOR

CPS-2 models 20-3400-12, -13, -14, and -15 are provided with a Monitor/Isolator board that delivers an isolated position feedback signal to the Electronic Signal Receiver (ESR-4). The Monitor function monitors the CPS-2 position signal and compares it to established limits. If the output exceeds normal signal conditions, the monitor relay contact opens. This relay may be used for either a remote signal indication or activation of Loss-of-Signal operation of the drive.

No adjustments should be made on the Monitor/Isolator board.

Feedback Signal Monitor Sensing Operation

A red LED indicator and an SPDT relay are mounted on the Monitor/Isolator board to indicate that power is on and that the CPS-2 output signal is within normal range. The contacts open at -4% and +104%, and close at -1% and +101%.

The SPDT relay is rated for 0.1 A resistive at 100 V dc.

Stay in Place on Loss of Feedback

Drives equipped with Electronic Signal Receivers (ESR-4) are configured so that the input control signal is connected through the feedback signal monitoring relay on the monitor board of the CPS-2. The Loss-of-Signal (L.O.S.) function of the ESR-4 may therefore be activated when the CPS-2 signals are outside the normal range (see above). To have an out-of-range CPS-2 signal trigger the L.O.S. mode, remove the jumper across the relay contacts on the monitor board. See the schematic on page 52 for jumper location. For details on L.O.S. function, review the following section on Input Signal Calibration.

INPUT SIGNAL CALIBRATION

All drives equipped for milliamp or DC analog modulating applications include a fourth generation Electronic Signal Receiver (ESR-4). The ESR-4 board consists of a voltage regulator, a signal amplifier, an error amplifier, and three solid state output switches.

The ESR-4 board controls the position of the Beck drive according to the input signal it receives. A feedback signal is delivered to the board from either a potentiometer or the CPS-2, which is compared with the input signal. The

CALIBRATION FEEDBACK SIGNAL

error signal is then amplified and used to actuate either of two switches to drive the output shaft forward or reverse until the signals balance and the error is zero.

The third output switch is energized when the signal falls below a given setting. This L.O.S. output can be used to drive the output shaft to a predetermined position. See section on L.O.S. on page 34 for further details.

NOTE: The input signal is calibrated relative to the output (feedback) signal. Therefore, the shaft travel limit switches must be properly adjusted and the feedback signal calibrated before the input signal can be calibrated.

Checking Calibration

Using the input control signal, drive the output shaft through its complete range. Check the position feedback signal to confirm that a 10% input signal delivers a 10% position, a 50% signal delivers a 50% position, and a 90% signal delivers a 90% position. If the feedback signals do not correspond to the appropriate input signals, then the ESR-4 must be calibrated. The tolerance on factory calibration is $\pm 0.5\%$ of span.

CAUTION:

The signal circuit on ESR-4 units is not grounded. If grounding is required, connect terminal BB in the terminal compartment to ground, either on the drive body or externally.

Calibration Tips

The input signal can be varied by the automatic controller, but if that is impractical, a test box may be used. Connect the test box to positive terminal AA and negative terminal BB of the terminal block in place of the controller input.

Span and zero adjustments are located near the edge of the ESR-4 board (see Figure 8, page 33). Monitor the FWD and REV lamps to make adjustments. When the drive is balanced or in L.O.S. mode, both lamps are on. When the output shaft is moving, the lamp designating its direction of travel goes out. When the drive reaches its end of travel before balance is achieved, the lamp will stay out. Trim the adjustment so that the drive just reaches the limit switch and the motor does not run. Clockwise rotation of either span or zero adjustment causes

the output shaft to drive toward the zero (minimum input signal) position.

Calibration Procedures

NOTE: Two calibration procedures are described below. The first procedure is to be followed if the span is in error by less than 15%. If the span is in error by more than 15% follow the second procedure.

Tools required:

3/32" Screwdriver

1/2" Combination Wrench

1/4" Screwdriver

If the span is in error by less than 15%:

1. Remove the ESR cover and the terminal compartment cover (1/2" bolt heads).
2. Turn the handswitch to the AUTO position.
3. Remove the controller output signal wires from terminals AA and BB. Record the wire color location for reconnection at a later time.
4. Connect a portable signal source, positive to terminal AA and negative to terminal BB.
5. Adjust the signal source to minimum signal (e.g. 4 mA for 4–20 mA input). The drive runs to the 0% position and stops.
6. Adjust the zero potentiometer CCW until the drive motor runs. Both the forward and reverse lamps will remain on.
7. Adjust the zero potentiometer CW in small increments until the reverse lamp goes out and the motor does not run.
8. Adjust the portable signal source output to maximum signal (20 mA). The drive runs to the 100% position and stops.
9. Adjust the span potentiometer CW until the drive motor runs and both the forward and reverse lamps remain on.
10. Adjust the span potentiometer CCW in small increments until the forward lamp goes out and the motor does not run.
11. Adjust the signal source to minimum signal (4 mA) and re-check the zero potentiometer adjustment.
12. Reinstall the input signal wires, remove the test box (if used), replace the compartment covers and tighten the cover bolts to 10 lb-ft torque.

For a span error greater than 15%:

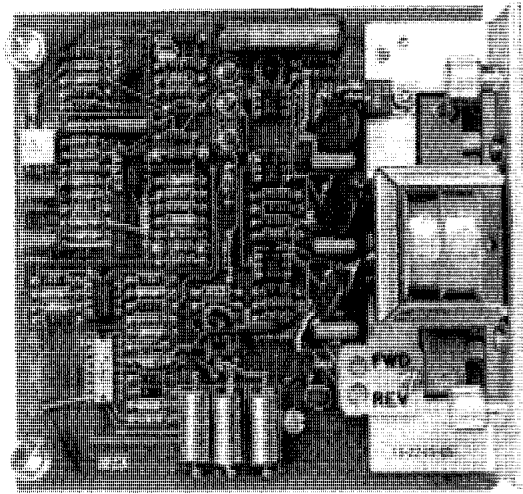
1. Remove the ESR cover and the terminal compartment cover (1/2" bolt heads).
2. Turn the handswitch to the AUTO position.
3. Short input terminals AA and BB.
4. Short out resistor R35 temporarily with a clip

lead (see Figure 8 for location). Board has conformal coating. Take extra care to ensure proper connection. **NOTE: Drive will run in forward direction.**

5. Using 3/32" screwdriver, turn zero adjustment potentiometer CW in small steps until the reverse lamp goes out and the motor does not run.
6. Remove short on input terminals and, using the system controller or a portable signal source, apply an input signal equal to the span (e.g. 16 mA for 4–20 mA range). **NOTE: the drive may run.**
7. Using a 3/32" screwdriver, turn the span adjustment potentiometer CW until drive runs, then CCW until drive just reaches 100% position (forward lamp out, motor off).
8. Remove the clip lead on resistor R35 so that it is not shorted. Apply 100% (full range) position signal (e.g. 20 mA).
9. Turn zero potentiometer CCW (may require 10–15 turns) to position the drive at the 100% position (forward lamp out, motor off).
10. Adjust the signal source output to the minimum signal (e.g. 4 mA). The drive runs to 0%, and the motor stops.
11. Adjust the zero potentiometer CCW until both lights remain on.
12. Adjust the zero potentiometer CW in small increments until the reverse lamp goes out and the motor does not run.
13. Adjust the signal source output to maximum signal (20 mA). The drive runs to 100%.
14. Adjust the span potentiometer CW until the drive motor runs and both the forward and reverse lamps remain on.
15. Adjust the span potentiometer CCW in small increments until the forward lamp goes out and the motor does not run.
16. Adjust the portable signal source for minimum signal (4 mA). The drive runs to 0%. Re-check the zero potentiometer adjustment.
17. Reinstall the input signal wires, remove the test box (if used), replace the compartment covers and tighten the cover bolts to 10 lb-ft torque.

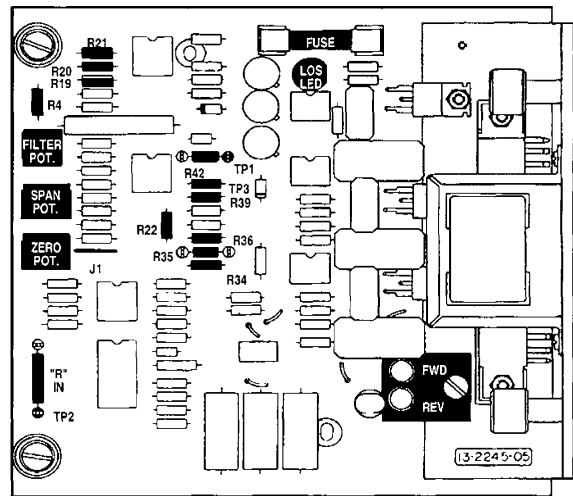
Span

The basic span adjustment of the ESR-4 is 2 to 6 V dc. This is adjustable with the 20-turn span potentiometer. To make the span adjustable from 2 to 9 V dc, remove resistor R-4. To make the span adjustable from 9 to 12 V dc,



ESR-4 Board

Fig. 7



ESR-4 Components

Fig. 8

remove jumper wire J-1. To make the span adjustable from 12 to 16 V dc, remove R4 and J1. See Figure 9, page 33, for location of R4 and J1.

Zero (Supp.)

The basic zero adjustment is –20% to 100% of span. This is adjustable with the zero potentiometer. For 2-way split range applications, remove resistor R-35 to shift the zero adjustment to 20% to 150% of span. For 3-way split range operation, remove resistors R-35 and R-36 to shift the zero adjustment to 150% to 275%. For other split range applications, consult factory for adjustment. See Figure 8, page 33, for location of R35 and R36.

CALIBRATION INPUT SIGNAL

Filter Adjustment

The input filter is adjusted (full CW) at the factory for maximum attenuation of disturbances on the input signal. This introduces a 1% drift (with 60 second timing) in the response to a loss of input signal when "stay-in-place" is selected. If this is objectionable or if livelier response is desired, the filter action can be reduced by turning the filter adjustment potentiometer CCW a sufficient amount. Full CCW takes the filtering out completely but in some cases may lead to undesirable cycling. If this happens, turn the adjustment CW until the cycling is damped out.

Deadband Adjustment

The deadband values of 0.6% for CPS-2 or film potentiometer operation are chosen to satisfy the requirements of most control systems. When erratic signal conditions exist, excess cycling can be reduced by increasing the deadband. Remove R39 to increase the deadband to 1%. Further change of the deadband is possible by changing the value of R42, but only after R39 is removed. Various values and corresponding deadbands are listed below. See Figure 8, page 33, for location of R39 and R42.

Higher gains (reduced deadband) are also possible with the ESR-4. Consult the factory for details.

R39	R42	Deadband
Remove	4.99 MΩ	1.0%
Remove	3.30 MΩ	1.6%
Remove	2.20 MΩ	2.4%
Remove	1.50 MΩ	3.5%

CHANGING L.O.S. TRIP POINT

If the input signal drops below a predetermined value, the L.O.S. feature is activated. The standard setting of this signal value is approximately 12% of the signal span below the zero signal value. For example: 12% of a 16 mA signal span is 1.92 mA. The L.O.S. trip point would be 2.08 mA (4.0 mA - 1.92 mA). The trip point is determined by the value of two resistors on the ESR-4 board. To change the trip point, resistors R20 and R21 must be replaced. See Figure 8, page 33, for location of R20 and R21.

The table below gives representative values of the trip point and R20 and R21 for both film

potentiometer and CPS-2 drives equipped with the 13-2245-03 ESR-4 board. For other ESR-4 boards, or trip points not on the chart, contact the factory. NOTE: If the input signal is restored to a value above the L.O.S. reset point, the L.O.S. feature is deactivated.

The L.O.S. function can be disabled by removing R19. See Figure 8, page 33 for location of R19.

**TABLE 5
L.O.S. TRIP POINT AND RESISTOR VALUES
FOR 13-2245-03**

L.O.S. Trip Point mA	% of Span	L.O.S. Reset Point, mA	% of Span	Resistor Values	
				R20 K Ω	R21 K Ω
3.0	-6	3.5	-3	20	1.50
2.8	-7	3.6	-2	32.4	2.55
2.2	-12	3.5	-3	30.1	4.42
1.2	-17	3.6	-2	38.3	9.31
.8	-20	3.3	-5	30.1	10.2

SQUARE FUNCTION

With the optional Square Function ESR-4 board (Beck part no. 13-2245-09) the drive output shaft position changes proportionally to the square of the input signal as in the following example:

TABLE 6

INPUT SIGNAL (mA)	STANDARD OUTPUT (% of SPAN)	SQUARE FUNCTION, ACTUAL OUTPUT POSITION (% of SPAN)
4.0	0	0
5.6	10	1
12.0	50	25
15.2	70	49
18.4	90	81
20.0	100	100

For input signal calibration, follow the calibration procedure beginning on page 32. Component locations, excluding R20, are the same as shown in Figure 8, page 33.

RELAY BOARD OPERATION

The Relay Board is a solid-state interface to permit switching large control motor currents with low-voltage dc or low-current ac inputs.

Relay Board Calibration

The purpose of calibrating the Relay Board is to ensure that forward and reverse input signals are balanced (e.g. a 24 V dc signal will run the drive

in the forward direction, a -24 V dc signal will run the drive in the reverse direction, and the drive will not run when the signal is zero).

Two calibration procedures are described below. The first applies to low-current 120 V ac pulsed input signals. The second applies to low-voltage 24 V dc pulsed input signals.

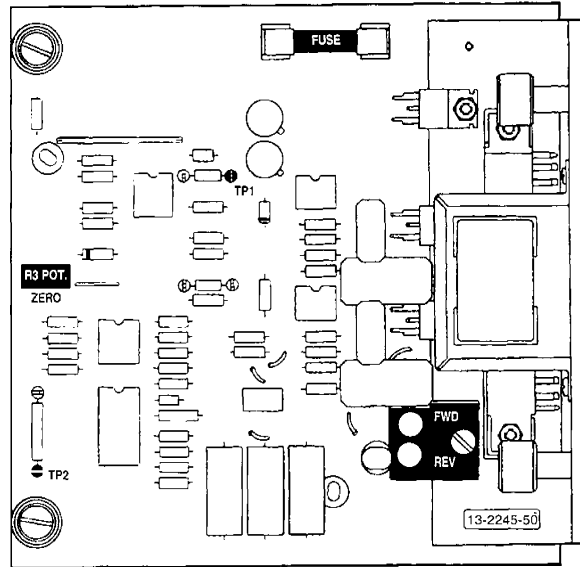
Low-current 120 V ac pulsed Relay Board Calibration Procedure (Relay Board 13-2245-50):

1. Disconnect drive from line voltage and remove terminal cover and ESR cover (1/2" bolt heads).
2. Remove input signal wires from terminals AA and BB.
3. Attach voltmeter to test points TP1(+) and TP2 (-). See Figure 9 for location of test points on the Relay Board.
4. Turn on line voltage.
5. Adjust potentiometer R3 to bring meter reading to $+0.17\text{ volts} \pm 0.01\text{ V}$ dc. See Figure 9 for location of potentiometer R3.
6. Disconnect drive from line voltage and reconnect input signal wires to terminals AA and BB.
7. Check operation of drive with system signals.
8. Replace covers and tighten cover bolts to 10 lb-ft torque.

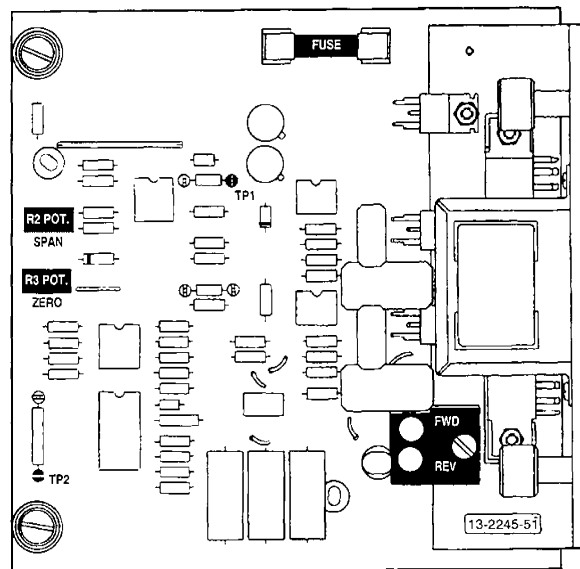
Low-voltage 24 V dc pulsed Relay Board Calibration Procedure (Relay Board 13-2245-51):

1. Disconnect drive from line voltage and remove terminal cover and ESR cover (1/2" bolt heads).
2. Remove input signal wires from terminals AA and BB.
3. Attach voltmeter to test points TP1(+) and TP2(-). See Figure 10 for location of test points on the Relay Board.
4. Turn on line voltage.
5. Adjust Zero Potentiometer R3 for -0.2 V at TP1 with FWD and REV input at zero volts. See Figure 10 for location of Zero Potentiometer R3.
6. Adjust Span Potentiometer R2 for -0.2 V at TP1 with FWD and REV input at -24 V . See Figure 10 for location of Span Potentiometer R2.
7. Disconnect drive from line voltage and reconnect input signal wires to terminals AA and BB.
8. Check operation of drive with system signals.
9. Replace covers and tighten cover bolts to 10 lb-ft torque.

NOTE: When used in low-current AC applications, the Relay Board provides a load of 10 mA to the controller. If the controller requires a larger minimum load, the user must provide additional load external to the control drive using resistors from each input to neutral (drive terminals F to E and D to E). Since these resistors generate heat, sufficient means for cooling must be provided.



Low-Current 120 V ac Relay Board Components Fig. 9



Low-Voltage 24 V dc Relay Board Components Fig. 10

MAINTENANCE

Beck drives require only a minimum of routine maintenance. A visual inspection is in order to verify that the connection to the final control element is intact and operating normally. If vibration is present, check the electrical terminal connections and other hardware for tightness.

This section covers repair or replacement of many components of the drive, as well as a trouble-shooting section to help identify and solve possible operating faults after installation and start-up. Note that some components are not field-repairable.

If it should ever be necessary to replace the output gear, shaft, or output shaft bearings, a major overhaul is required and the drive should be returned to the factory. During a major overhaul, the factory repair department will update the drive to include all possible engineering improvements.

LUBRICATION

Periodic lubrication is not required on Beck control drives. It is recommended that during major shutdowns or outages, the drives in the most severe applications be inspected to determine the need to relubricate the drive gear train.

To extend the life of the linkage rod ends, they should be included in your scheduled lubrication program.

CAUTION:

Before removing the gear change module, block the control drive crank arm to prevent the crank arm and the gear train from moving when the change module is removed.

To inspect the gears, remove the gear change module on all units except 11-150. On Model 11-150, the gears are attached to the motor which can be removed for inspection. Remove the gears from their shafts and clean them thoroughly, removing all old lubrication.

Examine the gear teeth, shaft bore, and gear shafts for signs of excessive wear, scoring, or other damage. If evidence of this damage is present, a detailed examination of the main gear is recommended. This requires complete disassembly of the drive. Clean all parts thoroughly, removing all old lubrication. All damaged or worn parts should be replaced.

Recoat the teeth and shaft bores of all gears with a heavy layer of Fiske Lubriplate GR-132 or

equivalent. GR-132 is an E.P. grease with polymer additives and a temperature range of -40°F to $+350^{\circ}\text{F}$. The ball bearing on the output shaft and crown gear shaft have double grease seals and require no maintenance for the life of the bearings. Inspect all grease seals and replace any that show wear. Reassemble the drive.

REPAIR AND REPLACEMENT

The following sections describe the procedures to follow to remove and replace various components of Beck control drives. Refer to the drive outline dimension drawings on pages 8–10 for location of components on the drive and to the body section drawings on pages 46–48 for part numbers.

Gaskets

During routine service, inspect the cover, motor, and change gear plate gaskets for wear or damage. In order to protect internal components, worn or damaged gaskets and O-rings should be replaced.

To remove, scrape all of the old adhesive and gasket material from the body housing and cover. Cement the new gasket to the drive body using a gasket cement such as 3M #847 Rubber and Gasket Adhesive, or equivalent.

The gasket between the body halves should be replaced if the body halves are taken apart. No cement is used on this gasket. Trim the outside edges of the gasket after assembly as required.

Seals

Worn or damaged output shaft, control end shaft, and motor shaft seals should be replaced to prevent damage to internal bearings and drive train parts.

To remove the shaft seal, push the blade of a small screwdriver along the shaft and under the seal lip. CAUTION: The seal is approximately 1/4" wide. Do not force the screwdriver blade beyond the width of the seal; damage to the shaft bearing could result. Pry up on the seal and force it out of the housing. Clean the shaft and housing and press in the replacement seal with closed side facing outward.

Bearing

The Beck control drive contains ball bearings on the output shaft, control end shaft, and motor shaft. Bushings and thrust washers are used on combination gears. Field replacement of these

components is not recommended.

Motor shaft bushings in the body of the 11-150 and 11-400 can be replaced. TIP: To remove, fill the bushing with a heavy grease. Select a drive pin that slip-fits into the bushing. Insert the pin into the bushing and tap with a mallet. This will force the bushing out of the body casting.

Motor

The control motor is not field-repairable. Disassembly of the motor will result in a loss of torque that can only be restored by returning the motor to the factory for remagnetizing.

CAUTION:

Before removing the control motor, block the control drive crank arm to prevent the crank arm and the gear train from moving when the motor is removed.

To remove the motor, first disconnect the motor wires in the terminal compartment of the control drive. In the 11-200, 11-300, and 11-400 drives remove the terminal block and plate as an assembly. Remove the black wire from the terminal post, cut the green motor wire near the green-yellow-red butt joint and disconnect the red wire from the motor capacitor. Remove the mounting bolts and motor. Carefully slide the motor out of the drive body.

To install the motor, insert the three-wire sleeve through the wire hole in the motor mount and into the terminal compartment. Carefully slide the motor into the drive body, rotate the motor shaft if necessary to engage the pinion with the first combination gear. Install motor mounting bolts and torque to recommended values. See pages 8–10 for torque values. Reconnect the motor wires. See the following section for reinstalling the terminal plate.

Motor Resistor and Capacitor

The motor resistor and capacitor are located under the terminals in the terminal compartment. To replace a resistor or capacitor, remove the terminal cover. In the 11-200/300 and 11-400, remove the terminal plate. Remove the existing part and transfer the wires one at a time to the replacement part. Inspect the terminal plate gasket and replace if necessary. To ensure a watertight seal between the plate and gasket, coat the gasket with a thin film of grease before

replacing the terminal plate. Torque the screws to 3 lb-ft.

Limit and Auxiliary Switch

Complete switch assemblies may be replaced. It is not possible to replace individual switches. To replace switch assemblies, remove the control end cover (1/2" bolt heads) and extensions, if applicable. Remove the screws holding the switch assembly to the plate and slide it out to the side. Note the configuration of the assembly, right-hand or left-hand. Right-hand assemblies have screws in the "R" holes and left-hand assemblies have screws in the "L" holes.

Transfer the wires one at a time to the replacement assembly using the push-on lugs provided. Install the replacement assembly and note that it rotates around one screw to permit an adjustment of the cam to switch lever spacing and switch operating point. To properly set the switch, use a .030" shim between the cam and switch lever and loosely position the switch assembly so that the switch is just actuated. The switch lever should be on the low or minimum radius portion of the cam when setting the switches. DO NOT overstress the switch lever. Tighten both screws to 20 lb-in torque and remove the shim. When properly adjusted the switch lever should remain in contact with the cam throughout the control drive travel.

Adding Switches

It is usually possible to add switches to a control drive in the field. Remove the control end cover (1/2" bolt heads) and extensions, if applicable. If the drive has no auxiliary switches, it is possible to add two more switches. Determine the configuration of the switch assembly to be added. Right-hand switches are set to operate at the CW control shaft limit and left-hand switches at the CCW limit.

If the control drive shaft does not have unused switch cams, extra switches may be added but additional parts will be required. Consult the factory, giving the control drive model and serial number so that a correct list of parts required may be supplied to you.

Install wiring onto the switch push-on lugs and route the wires into the control drive terminal area. Remove the terminal cover and solder wires to the underside of the terminal assembly according to the wiring diagram included with

MAINTENANCE

the new switch assembly. Install the new switch assembly and adjust according to the instructions above. See Table 8, page 45, for switch part numbers.

SLM Friction Surface

In normal service, the SLM friction surface will last for five to ten years. Faster rates of wear can occur in any drive operating near its rated torque and with a frequency of operation greater than one per minute on a 24-hour schedule. The following procedure can be used to determine the amount of wear life remaining on the friction surface: Turn the handswitch to STOP. Carefully turn the handwheel back and forth. There should be free play before the motor pinion turns. If there is free play in the handwheel (up to one tenth of a full handwheel rotation) the SLM has sufficient wear life. If there is no free play in the handwheel, the drive may not hold position and the friction surface should be replaced.

If the friction surface needs to be replaced, order the appropriate SLM kit as shown in Table 7. Two kits are available: SLM Friction Kit and SLM Rebuild Kit.

The SLM Friction Kit typically consists of friction material, spring pin, steel shims, control motor gasket, thrust washer, terminal joints, slip-on terminal and instruction sheet.

The SLM Rebuild Kit typically consists of friction material, spring, spring pin, thrust washer, pinion, steel balls, locking disc, steel shims, control motor gasket, terminal joints, slip-on terminal and instruction sheet.

See Figures 11 and 12 for component identification.

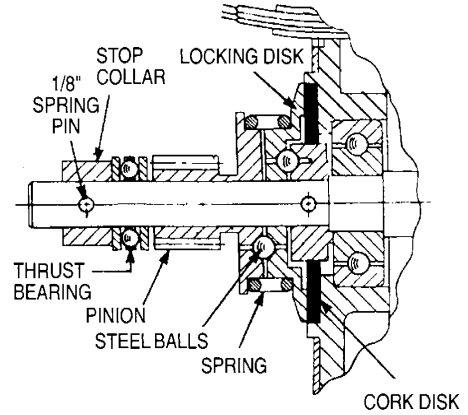


Figure 11

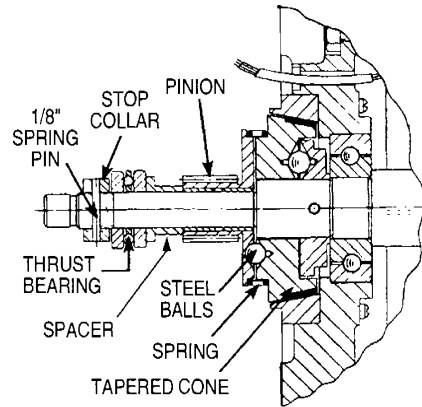


Figure 12

TABLE 7
SLM PART NUMBERS

Motor Part Number	SLM Friction Kit	SLM Rebuild Kit	Instruction Sheet Only
11-150			
20-2700-20	12-8060-05	12-8060-15	80-0016-05
20-2701-20	12-8060-05	12-8060-16	80-0016-05
11-200/300			
20-2704-21	12-8060-07	12-8060-17	80-0016-07
20-2705-21	12-8060-07	12-8060-18	80-0016-07
11-400			
20-2201-21, -22, -23	12-8060-01	12-8060-11	80-0016-01
20-2201-31, -32, -33	12-8060-03	12-8060-13	80-0016-02

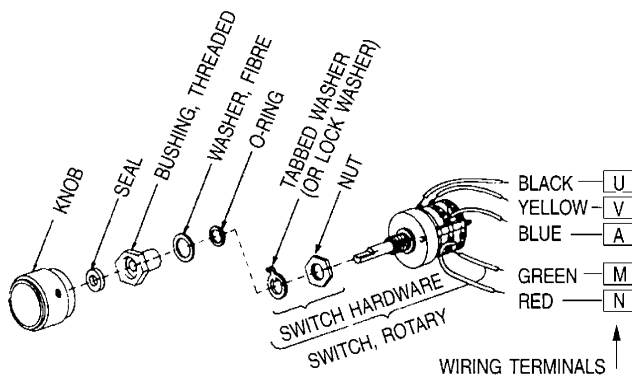


Fig. 13

Handswitch

To replace the handswitch, remove the terminal cover, and then remove the terminal plate. Clip the five wires from the old handswitch. Remove the knob and the nut under the knob to remove the switch. Install the new handswitch as shown in Figure 13. Splice the wires color for color. Inspect the terminal plate gasket and replace if necessary. To ensure a watertight seal between the plate and gasket, coat the gasket with a thin film of grease before replacing the terminal plate. Torque the screws to 3 lb-ft. Do not over-torque. Replace the terminal cover. Torque bolts to 10 lb-ft. The standard handswitch part number is 20-3300-07.

ESR-4 Board

Field service of the ESR-4 board is not recommended. The factory maintains a stock of replacement boards for immediate shipment. To replace the ESR-4 board, open the Electronic Signal Receiving compartment cover (1/2" bolt heads). Loosen the four captive thumb screws holding the board to its mounting pads. Note the "L" shaped mounting bracket on the end of the board. To remove the board, pull the mounting bracket away from its mating surface with a rocking motion.

To install an ESR-4 board, lightly press the board connector into its receptacle until the mounting bracket is flush with its mounting surface. Tighten the four captive screws and replace the compartment cover. Torque cover bolts to 10 lb-ft.

CPS-2

Field repair of the CPS-2 assembly is not recommended. The factory maintains a stock of replacement assemblies for immediate shipment. If it is necessary to replace the CPS-2, replace both the rotor and stator/circuit board assembly. When returning the CPS-2 to the factory for service, include the rotor and stator/circuit board assembly. Do not separate the stator or circuit boards from their mounting plates. It is recommended that the rotor be held inside the stator with rubber bands and the hex studs be reattached to the mounting plate for protection during shipment.

To remove the CPS-2:

1. Run the control drive to its midpoint of travel with the local handswitch. (If the standard rotation of 100° has been reduced to 80°, the midpoint of travel is 40°.)
2. Disconnect 120 V ac power to the drive. Remove the terminal compartment and control end covers (1/2" bolt heads).
3. Record the wire colors on the terminal block of the CPS-2 (see Figs 4, 5, page 30), then disconnect the wires. The terminals are spring-loaded. To remove a wire, insert a 3/32" screwdriver in the slot above the wire. Rock the screwdriver away from the wire to open the spring-loaded contact and release the wire.
4. Pull the wires from the monitor board and transformer back through the wire hole in the CPS-2.
5. Loosen and remove the 3 hex studs that clamp the CPS-2 in place. Support the inboard hex stud with a wrench as the outboard stud is loosened.
6. Slide the CPS-2 stator assembly off the three mounting bolts.
7. Note the position of the rotor clamp, then loosen the rotor clamp screw and remove the rotor from the shaft.

To install the new CPS-2:

1. Remove the rotor from the replacement CPS-2 assembly. Slide the rotor, clamp end first, onto the control shaft as close to the mounting plate as possible. Leave the clamp loose. Position the clamp in the same general location as the one removed previously.
2. Slide the new CPS-2 assembly over the studs and rotor. Replace the hex nuts but do

MAINTENANCE

CPS-2 REPLACEMENT, CONT'D

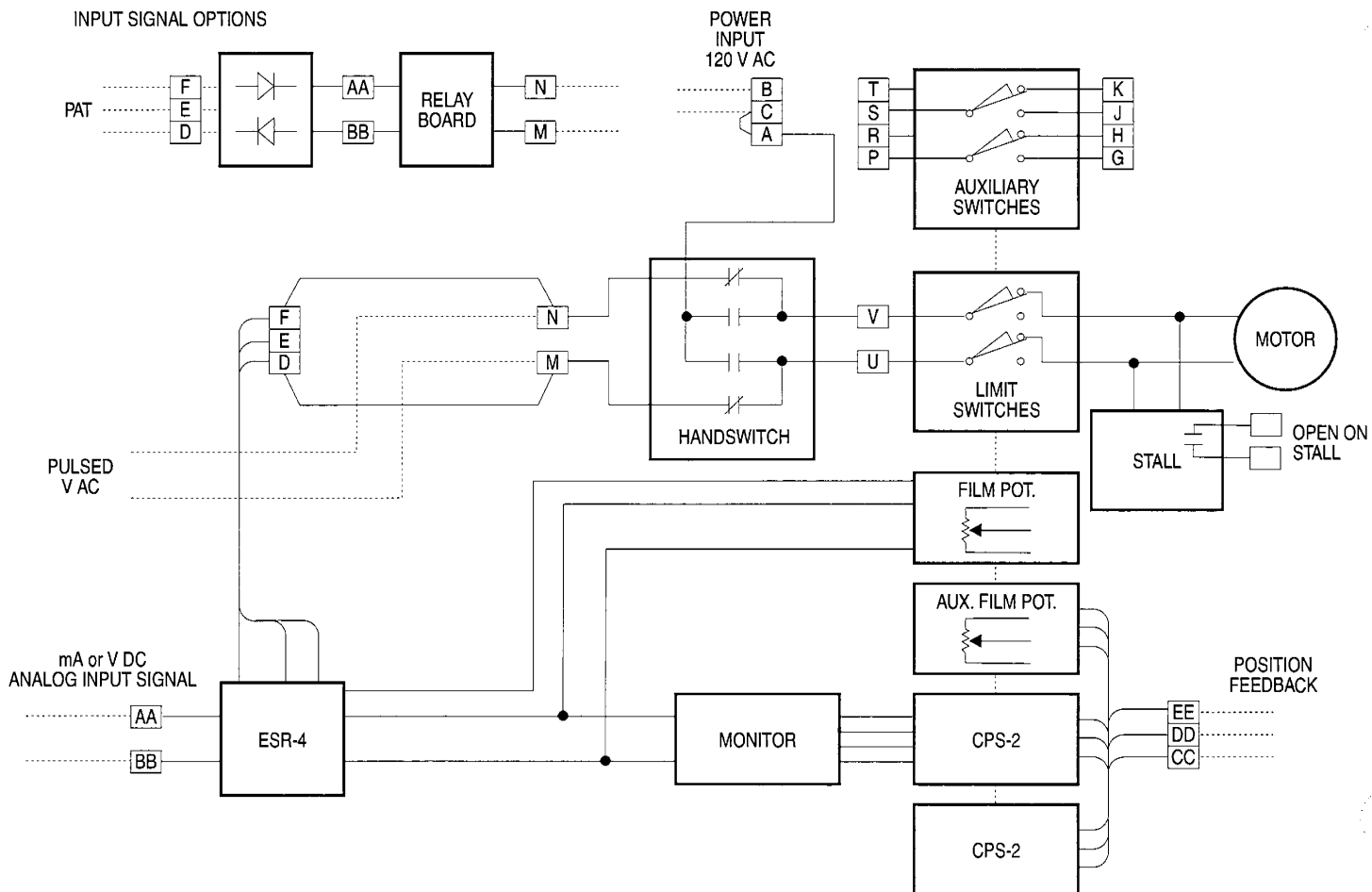
not tighten. Carefully slide the rotor back into the CPS-2 assembly. Twist the rotor while sliding to prevent damage to the assembly. Tighten hex nuts to 5 lb-ft.

3. Thread the wires through the wire holes in the CPS-2 and reconnect them to the transformer and terminal boards.
4. Restore 120 V ac power to the drive and connect a meter to the output.

FOR CURRENT FEEDBACK APPLICATIONS:
Record the color and location of the feedback signal wires for reconnection later. Remove the two feedback wires. Connect a mA meter in series with a 200 ohm load resistor.

FOR VOLTAGE FEEDBACK APPLICATIONS:
Connect a voltmeter across the feedback terminals. DO NOT remove the signal feedback wires.

5. Insert a 0.031" feeler gauge between the rotor clamp and stator. Position the clamp 0.031" from the stator.
6. Rotate the rotor on the control shaft until the output on the mA or voltmeter reads 50% of signal span, then tighten the clamp to 5 lb-in torque.
7. Check the feedback signal calibration as described on page 29.



MAINTENANCE TROUBLE-SHOOTING

If your unit contains a Stall Protection Module (SPM) refer to publication 80-0017-03, page 7, "Troubleshooting."

CONDITIONS	POSSIBLE CAUSES	CORRECTIONS
<p>1. Control drive will not run in either direction with input signal applied to ESR-4 Board. No lamps lit on ESR-4 board.</p>	<p>a. Handswitch left in wrong position. b. No 120V ac line supply. c. Fuse F-1 open. d. External auto/man switch in wrong position (Position-All). e. ESR-4 board failure. f. Jumpers between terminals F–N and D–M are not connected.</p>	<p>a. Return handswitch to auto position. b. Check fuses and switches in power panel. c. Check for possible shorts, then replace fuse. Use only Beck part no.13-2230-03 for proper protection of triacs. d. Return switch to auto position. e. Replace ESR-4 circuit board. See page 39. f. Connect jumpers.</p>
<p>2. Control drive will not run in either direction with input signal applied to ESR-4 board. CPS-2 LED light out and jumper removed from monitor board relay.</p>	<p>a. No power. b. Control drive positioned beyond calibrated limits. c. CPS-2 rotor position not set properly. d. CPS-2 not calibrated correctly. e. CPS-2 failure.</p>	<p>a. Check power source. Check CPS-2 power supply voltage. Check CPS-2 power transformer. b. Position drive with handwheel and check limit switch settings. c. Set CPS-2 rotor position. See page 39. d. Calibrate CPS-2. See page 28. e. Replace CPS-2. See page 39.</p>
<p>3. Control drive runs in one direction only in auto and both directions with handswitch on FWD and REV.</p>	<p>a. ESR-4 zero adjustment incorrect. b. Handswitch failure. c. Loss of input signal with "Drive to Zero" or "Drive to full travel" selected. d. ESR-4 circuit board failure. e. Loss of feedback signal. f. Jumper between F–N or D–M not connected.</p>	<p>a. Readjust ESR-4 zero. See Input Signal Calibration, page 31. b. Check continuity from terminal N to V and M to U with handswitch in auto position. See wiring diagram. c. Check input signal. d. Replace ESR-4 circuit board. See page 39. e. Check signal from CPS-2 or potentiometer at TP3 on ESR-4. f. Connect jumper.</p>
<p>4. Loss of ESR-4 signal lamp lights (red LED) with input signal applied.</p>	<p>a. ESR-4 zero adjustment incorrect. b. Input signal reversed. c. ESR-4 circuit board failure. d. Slidewire-equipped drive with ESR-4 board calibrated for CPS-2. e. Incorrect film potentiometer setting. f. Control signal wired through CPS-2 monitor relay. Monitor LED lamp is out.</p>	<p>a. Readjust ESR-4 zero. See Input Signal Calibration, page 31. b. Check polarity of input signal. Terminal AA (+), Terminal BB (–). c. Replace ESR-4 circuit board. See page 39. d. Cut R-22 and R-39 resistors and recalibrate ESR-4 board. See Figure 8, page 33. e. Reset film potentiometer. See page 28. f. Control drive position beyond calibrated range. Use hand switch or handwheel to put drive within normal operating range.</p>

MAINTENANCE TROUBLE-SHOOTING

CONDITIONS	POSSIBLE CAUSES	CORRECTIONS
5. Control drive runs in the wrong direction with input signal applied.	<ul style="list-style-type: none"> a. Input signal reversed. b. Drive configured for wrong direction of travel. 	<ul style="list-style-type: none"> a. Check polarity of input signal. Terminal AA (+), terminal BB (-). b. See page 26 for changing direction of travel.
6. Control drive does not follow input signal until maximum or minimum signal is reached, then drives uncontrollably to limit.	<ul style="list-style-type: none"> a. Yellow and black wires on FL and RL limit switches reversed or potentiometer end connections reversed. b. CPS-2 feedback out of phase with control motor. 	<ul style="list-style-type: none"> a. Change direction of travel; see page 26. Check correct film potentiometer connections. See Table 4, page 27. b. Restore proper phasing of CPS-2 feedback with control motor. See page 28.
7. Control drive motor oscillates in auto mode.	<ul style="list-style-type: none"> a. Feedback potentiometer dirty. b. Excessive noise on input signal. c. Physical obstruction (e.g. valve jammed or load greatly exceeds rating of drive). d. ESR-4 circuit board failure. e. Excessive wear in gear train or bearings. 	<ul style="list-style-type: none"> a. Clean or replace potentiometer. b. Check setting of input filter. May require increased deadband setting if oscillation remains with maximum filter setting. See page 34. c. Check operation with handswitch and remove obstruction if present. Handswitch bypasses ESR-4 board. d. Replace ESR-4 circuit board. See page 39. e. Replace worn drive train parts.
8. Control drive motor erratic or runs in wrong direction in automatic or manual operation.	<ul style="list-style-type: none"> a. Control motor winding open. b. Control motor capacitor shorted or open. c. Control motor resistor open. 	<ul style="list-style-type: none"> a. Replace control motor. See page 37. b. Replace capacitor. See page 37. c. Replace resistor. See page 37.
9. Control drive will not run in either direction or one direction in automatic or manual operation.	<ul style="list-style-type: none"> a. Limit switch failure. b. Handswitch failure. 	<ul style="list-style-type: none"> a. Replace limit switch. See page 37. b. Replace handswitch. See page 39.
10. Control drive erratic while driving from 100° to 0° and runs normally from 0° to 100° in auto.	<ul style="list-style-type: none"> a. Feedback potentiometer dirty. Loss of feedback voltage drives the unit in FWD direction. 	<ul style="list-style-type: none"> a. Clean feedback potentiometer with mild soap and water.
11. Control drive runs uncontrollably to some position, then oscillates.	<ul style="list-style-type: none"> a. Feedback potentiometer open. 	<ul style="list-style-type: none"> a. Replace feedback potentiometer.
12. Control drive does not stop at normal or desired limit of shaft travel.	<ul style="list-style-type: none"> a. ESR-4 span or zero adjusted incorrectly. b. Limit switches adjusted incorrectly. c. Loss of input signal. Check LED on ESR-4 circuit board. 	<ul style="list-style-type: none"> a. Recalibrate ESR-4 board. See page 31. b. Readjust limit switches. See page 24. c. Restore input signal to control drive.

CONDITIONS	POSSIBLE CAUSES	CORRECTIONS
	<ul style="list-style-type: none"> d. Limit switch failure. e. CPS-2 calibration incorrect. 	<ul style="list-style-type: none"> d. Replace limit switch. See page 37. e. Calibrate CPS-2. See page 28.
<p>13. Loss of input signal feature does not function.</p>	<ul style="list-style-type: none"> a. CPS-2-equipped control drive used with ESR-4 board calibrated for slidewire. b. Incorrectly set potentiometer. c. CPS-2 calibration incorrect. 	<ul style="list-style-type: none"> a. Reconnect R-22 and R-39 resistors and recalibrate. See page 31. b. Reset potentiometer. See page 28. c. Calibrate CPS-2. See page 28.
<p>14. Control drive drives to FWD limit with small change in input signal.</p>	<ul style="list-style-type: none"> a. Feedback potentiometer power supply shorted. b. ESR-4 circuit board failure of 2.7V power supply (feedback potentiometer only). c. Wiper and low end of feedback potentiometer reversed. d. Open potentiometer element. e. CPS-2 feedback out of phase with control motor. 	<ul style="list-style-type: none"> a. Check potentiometer and wiring for shorts. b. Replace ESR-4 circuit board. See page 39. c. Check wiring on feedback potentiometer for proper connections. d. Replace potentiometer. e. Restore proper phasing of CPS-2 feedback with control motor. See page 28.
<p>15. Control drive drives to 100% and stays.</p>	<ul style="list-style-type: none"> a. Handswitch left in FWD position. b. Potentiometer open or complete loss of contact with wiper. c. Loss of input signal when FWDLOS is selected. ESR-4 LED on. d. ESR-4 zero adjustment incorrect. e. ESR-4 circuit board failure. f. CPS-2 feedback out of phase with control motor. g. Jumper between terminal F-N not connected. h. Reverse limit switch failure. 	<ul style="list-style-type: none"> a. Return handswitch to auto position. b. Check potentiometer and replace if necessary. c. Restore input signal to drive. d. Readjust ESR-4 zero. See Input Signal Calibration, page 31. e. Replace ESR-4 circuit board. See page 39. f. Restore proper phasing of CPS-2 feedback with control motor. See page 28. g. Connect jumper. h. Replace limit switch. See page 37.
<p>16. Control drive travel very nonlinear, a. e.g. 4–19 mA change on input causes drive to drive from 0%–30%, 19–20 mA change drives 30% to 100%. b. Response normal from zero to mid-range; then runs to 100%. c. Output is 25% with 50% input signal, but OK at 0% and 100% inputs.</p>	<ul style="list-style-type: none"> a. Wiper and high end of feedback potentiometer reversed. b. CPS power supply failure. c. Drive has square function ESR-4. 	<ul style="list-style-type: none"> a. Check feedback potentiometer for proper connections. b. Check CPS power supply voltage. See 21-b of this chart.

MAINTENANCE TROUBLE-SHOOTING _____

CONDITIONS	POSSIBLE CAUSES	CORRECTIONS
17. L.O.S. operates at too high a signal level.	a. Special requirement.	a. Change L.O.S. trip point. See page 34.
18. CPS-2 LED goes out during normal travel.	a. CPS-2 not calibrated correctly.	a. Calibrate CPS-2. See page 28.
19. Potentiometer or CPS-2 output decreases when it should increase.	a. CPS-2 rotor position not set for proper rotation. b. End connections on potentiometer reversed.	a. Reset CPS-2 rotor position. See page 39. b. See potentiometer calibration, page 28.
20. CPS-2 output nonlinear.	a. CPS-2 rotor position not set properly. b. CPS-2 zero potentiometer misadjusted.	a. Reset CPS-2 rotor position. See page 39. b. Refer to factory.
21. CPS-2 output does not reach maximum signal, but low end calibration is correct.	a. Output is overloaded: — load resistance is too low for voltage range. — load resistance is too high for current range. b. Low voltage — CPS power supply failure. c. CPS-2 rotor not set properly. d. CPS-2 zero potentiometer misadjusted.	a. Check load resistance against suggested feedback signal terminal hook-up. See page 51. b. Check line voltage at CPS-2 transformer terminals 1 and 3. Check CPS voltage at resistor. Check CPS-2 power supply voltage across capacitors C8 (13 V, except -05:15V), C9(15V), C10 and C11 (28V). c. Reset CPS-2 rotor position. See page 39. d. Refer to factory.
22. CPS-2 out of calibration.	a. CPS-2 zero potentiometer inadvertently reset.	a. Refer to factory.
23. CPS signal will not calibrate down to 4 mA.	a. Not enough load on meter circuit. b. Unit being calibrated for shorter than 80° rotation.	a. Connect 200 Ω resistor in series with meter. b. Remove R-8. See Calibration Procedure, page 29.
24. Control drive does not stay in place with power off.	a. SLM friction surface worn.	a. Replace SLM friction surface. See page 38.
25. Control motor runs but output shaft does not move in one or both directions.	a. SLM failure.	a. Replace control motor. See page 37.
26. Control drive equipped with Modulating option 5 or 6 and an optional Relay Board does not run reliably in one or both directions in AUTO.	a. Controller output requires a greater holding current than the Relay Board load draws.	a. Check the controller output required AC holding current. If greater than 10mA, additional load must be provided. See page 34.

SERVICE

RECOMMENDED SPARE PARTS

It is recommended that certain replacement parts be stocked for quick availability in the event that service of your Beck control drive is required. The types of parts are listed in Table 8, below.

HOW TO ORDER SPARE PARTS

Select the needed parts from the spare parts list given below. Specify the drive's model/serial number (e.g., 11-308-031891-01-02) given on the nameplate to allow the factory to verify the part selection. Parts may be ordered by mail, telephone or fax, with the confirming order sent to the factory (see back cover).

**TABLE 8:
RECOMMENDED SPARE PARTS**

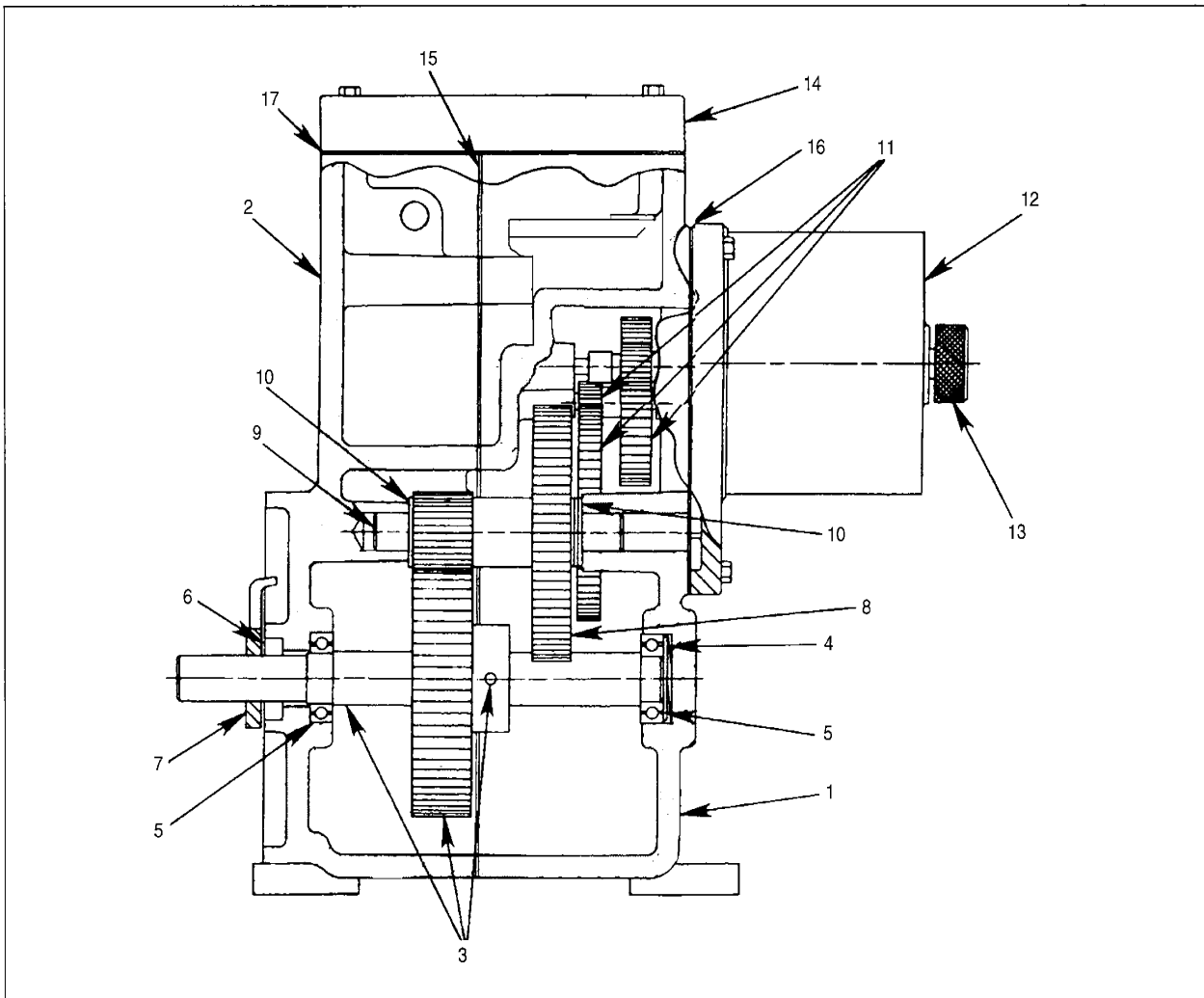
DESCRIPTION	PART NO.	DESCRIPTION	PART NO.
Switch assembly	20-3200-03 RH 20-3200-04 LH	Fuse, 6 A 250 V	13-2230-03
Gasket set: Model 11-150 Model 11-200 Model 11-300 Model 11-400	20-3110-01 20-3110-02 20-3110-02 20-3110-03	Relay Board (Model 11- 5 and 11- 6 only)	13-2245-XX. See Table 1, page 11, for part number based on input signal
Control motor	See Table 9, below	CPS-2 (Model 11- 6 and 11- 8 only)	20-3400-XX. See Table 1, page 11, for part number based on output signal
Motor resistor	See Table 9, below	SLM Friction Kit	See Table 7, page 38
Motor capacitor	See Table 9, below	ESR-4 circuit board (Model 11- 7 and 11- 8 only)	13-2245-XX. See Table 1, page 11, for part number based on input signal
Film Potentiometer (Model 11- 5 and 11- 7 only)	20-3060-03		

**TABLE 9:
MOTORS, CAPACITORS, AND RESISTORS**

USED ON MODEL NO.	MOTOR PART NO.	VOLTAGE	HERTZ	AMP.	CAPACITOR PART NO.	VALUE	RESISTOR PART NO.	VALUE
11-150	20-2700-20	120	60	0.17	14-2840-02	2 μ f	11-5802-03	500 Ω
			50	0.17	14-2840-13	3 μ f	11-5802-03	500 Ω
	20-2701-20	120	60	0.32	14-2840-11	4 μ f	11-5802-02	475 Ω
			50	0.32	14-2840-31	6 μ f	11-5802-06 (2 req'd)	480 Ω (ea.)
11-200 and 11-300	20-2704-21	120	60	0.35	14-2840-16	5 μ f	20-1971-13	220 Ω *
			50	0.35	14-2840-19	7 μ f	20-1971-13	220 Ω *
	20-2705-21	120	60	0.56	14-2840-05	8 μ f	20-1971-12	110 Ω *
			50	0.56	14-2840-30	13 μ f	20-1971-12	110 Ω *
11-400	20-2201-21, -31	120	60	1.25	14-2840-17	15 μ f	20-1971-03	75 Ω *
			50	1.25	14-2840-16	5 μ f	20-1971-03	75 Ω *
	20-2201-22, -32	120	60	2.20	14-2840-15	25 μ f	20-1971-04	37.5 Ω *
			50	2.20	14-2840-05	8 μ f	20-1971-04	37.5 Ω *
	20-2201-23, -33	120	60	3.00	14-2840-15	25 μ f	20-1971-06	18 Ω *
				50	3.00	14-2840-09	6 μ f	20-1971-10
					14-2840-15	25 μ f		
					14-2840-05	8 μ f		
					14-2840-09	6 μ f		

*This is a resistor assembly.

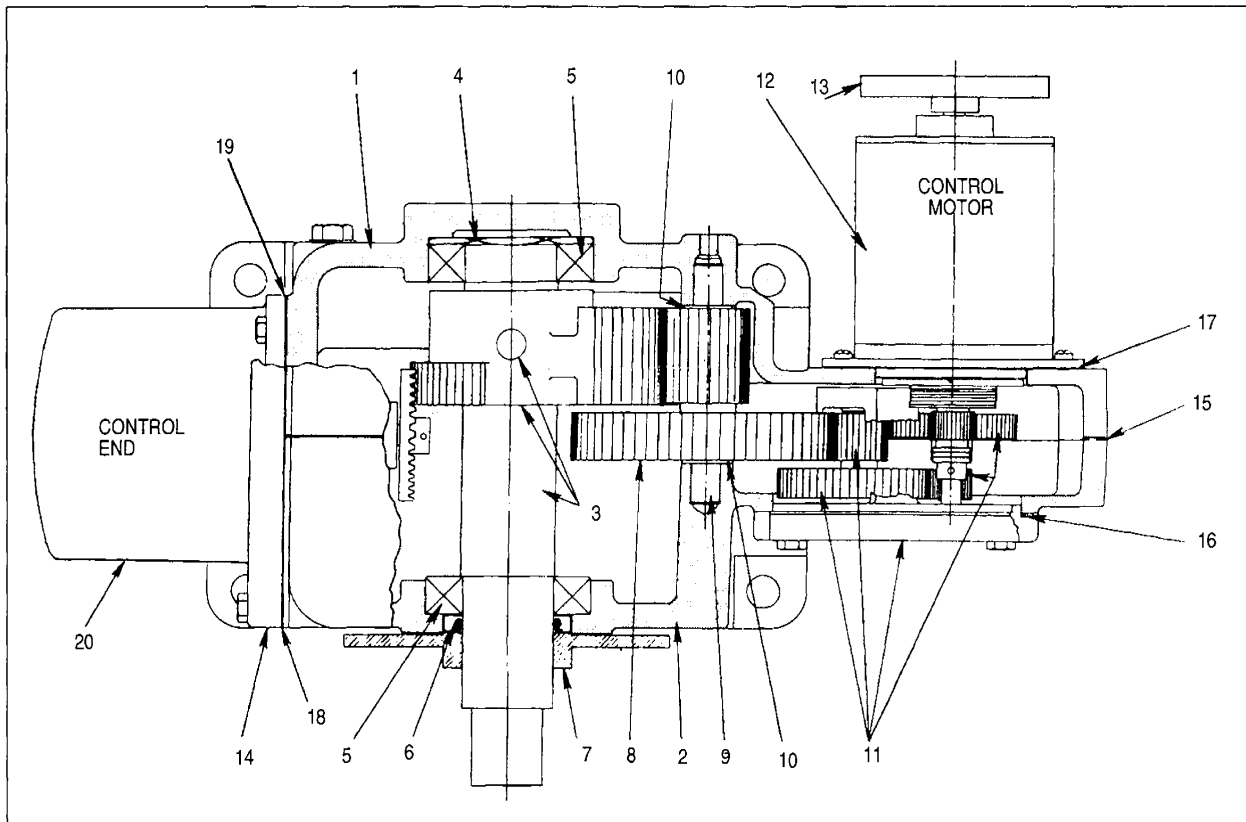
APPENDIX COMPONENTS



**TABLE 10
BODY PARTS FOR MODEL 11-150**

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	14-9857-01*	Body rear	11	14-9733-xx	Gear module assembly, see Table 13 for complete part number
2	14-9858-01*	Body front	12	XX-XXXX-XX	Control motor, see Table 9 for complete part number
3	14-9876-01*	Output shaft assembly, complete with main gear	13	10-6512-02	Handwheel
4	14-9970-06	Spring washer	14	14-9744-20	Terminal compartment cover
5	14-9951-05	Washer	13-2341-01	ESR compartment cover	
5	14-9790-07	Ball bearing, output shaft	15	20-0660-20	Gasket, body
6	12-0400-01	Seal, output shaft	16	20-0660-15	Gasket, control motor
7	10-4620-01	Index pointer	17	20-0660-16	Gasket, terminal cover
8	14-9693-03	Gear, 3rd combination	20-0660-17	Gasket, ESR cover	
9	10-7110-06	Pin, 3rd combination gear .624" dia. X 4.25" long	10-8080-02	Gasket, control end cover	
10	14-9950-03	Thrust washer 5/8" I.D. X 15/16" O.D. X 1/16" thick	11-0990-20	Control end cover	
			20-2291-20	Control end cover extension	
			20-1541-01	Terminal block	
			20-2802-02	Barrier, Insulator, Terminal compartment	

*To ensure exact replacement parts include all name plate data of the Beck Drive with order.

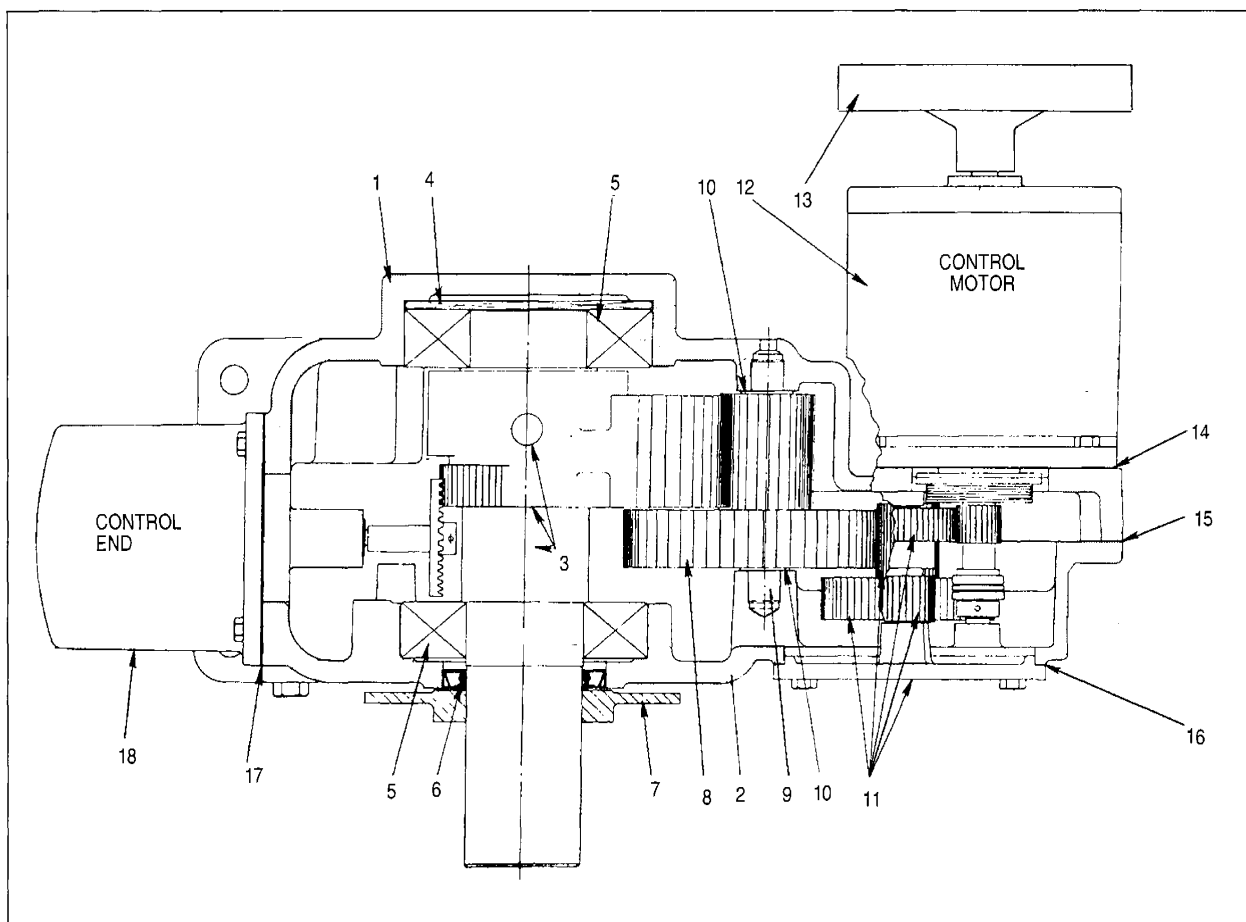


**TABLE 11
BODY PARTS FOR MODEL 11-200 & 11-300**

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	14-9851-01*	Body rear	11	14-9730-XX	Gear module assembly, see Table 13 for complete part number
2	14-9852-01*	Body front			
3	14-9870-XX*	Output shaft assembly, complete with main gear	12	XX-XXXX-XX	Control motor, see Table 9 for complete part number
4	14-9970-01	Spring washer 2-11/16" I.D. X 3-1/2" O.D. X 1/32"	13	15-1061-02	Handwheel for E motor
5	14-9790-01	Ball bearing, output shaft	14	15-1062-07	Handwheel for G motor
6	14-9800-01	Seal, output shaft	15	14-9741-20	ESR & terminal compartment cover
7	14-9900-01	Index	16	20-0660-06	Gasket, body
8	14-9691-04	Gear, 3rd combination	17	20-0660-26	Cork gasket, gear module
9	14-9780-01	Pin, 3rd combination gear .623" dia. X 5" long	18	20-0660-27	Cork gasket, control motor
10	14-9950-01	Thrust washer 5/8" I.D. X 1-1/8" O.D. X 1/16" thick	19	20-0660-03	Gasket, ESR & terminal cover
			20	10-8080-02	Gasket, control end cover
				11-0990-20	Control end cover
				20-2291-20	Control end cover extension
				20-1541-01	Terminal block
				20-2960-08	Barrier plate
				20-0660-22	Gasket, barrier plate
				20-2802-03	Barrier, Insulator, Terminal compartment

*To ensure exact replacement parts include all name plate data of the Beck drive with order.

APPENDIX CONTROL ASSEMBLY



**TABLE 12
BODY PARTS FOR MODEL 11-400**

ITEM NO.	PART NO.	DESCRIPTION	ITEM NO.	PART NO.	DESCRIPTION
1	14-9854-01*	Body rear	12	20-2201-XX	Control motor, see Table 9 for complete part number
2	14-9855-01*	Body front	13	20-2080-01	Handwheel 6-1/2" O.D.
3	14-9872-XX*	Output shaft assembly, complete with main gear	14	20-0660-08	Gasket, control motor
4	14-9970-02	Spring washer 5-13/16" O.D. X 4-17/23" I.D. X .055"	15	20-0660-09	Gasket, body
5	14-9790-06	Ball bearing, output shaft	16	20-0660-07	Gasket, gear module
6	14-9800-02	Seal, output shaft	17	10-8080-02	Gasket, control end cover
7	14-9901-02	Index	18	11-0990-20	Control end cover
8	14-9692-03	Gear, 3rd combination		20-2291-20	Control end cover extension
9	14-9780-03	Pin, 3rd combination gear .748" dia. X 6" long		20-1541-01	Terminal block
10	14-9950-02	Thrust washer 3.4" I.D. X 1-1/4" O.D. X 1/16"		20-2960-08	Barrier plate
11	14-9732-XX	Gear module assembly, see Table 13 for complete part number		20-0660-22	Gasket, barrier plate
				14-9741-20	ESR & terminal compartment cover
				20-0660-03	Gasket, ESR, & terminal cover
				20-2802-03	Barrier, Insulator, Terminal compartment

*To ensure exact replacement parts include all name plate data of the Beck drive with order.

**TABLE 13
GEARS, TORQUE AND TIMING OPTIONS**

Drive Model Number	Weight (lb)	Maximum Overhung Load (lb)	Output Shaft Diameter (in.)	Motor Part Number	Motor Current @ 120 Vac, 50/60 Hz	Gear Module Number	Torque (lb-ft)	Timing (sec/100°) @ 60Hz*
11-150	50	750	.750	20-2700-20	.17	14-9733-01 14-9733-02 14-9733-03 14-9733-04	80 60 40 20	90 60 40 20
				20-2701-20	.32	14-9733-03 14-9733-04 14-9733-05	80 40 15	40 20 11
11-200	115	3000	1.500	20-2704-21	.35	14-9730-04 14-9730-05 14-9730-08	125 175 250	40 60 75
				20-2705-21	.56	14-9730-02 14-9730-04	125 250	20 40
11-300	125	4500	1.750	20-2704-21	.35	14-9730-09	300	100
				20-2705-21	.56	14-9730-04 14-9730-05 14-9730-08 14-9730-09	300 400 550 650	40 60 75 100
11-400	270	9000	2.750	20-2201-31 Replaces 20-2201-21**	1.25	14-9732-02 14-9732-03 14-9732-04 14-9732-05 14-9732-07	800 1500 1000 350 550	60 100 75 24 40
				20-2201-32 Replaces 20-2201-22**	2.20	14-9732-02 14-9732-05 14-9732-07	1800 650 1000	60 24 40
				20-2201-33 Replaces 20-2201-23**	3.00	14-9732-02 14-9732-07	1800 1000	36 24

CAUTION: Use only the motor and gear housing combinations listed above. Other combinations may cause internal damage to the drive and/or damage to external equipment.

*50 Hz timing = 1.2 X 60 Hz timing

**Obsolete Motor

APPENDIX CPS-2 DATA

TABLE 14 CPS-2 SYSTEM APPLICATION DATA SUMMARY

FEEDBACK SIGNAL OPTIONS	CPS-2 MODEL	EXTERNAL LOAD RESISTANCE	COMPATIBLE CONTROL SYSTEMS
CURRENT			
4–20 mA	20-3400-02 & -12 20-3400-03 & -13*	800 Ω (Max) 500 Ω (Max)	Industry Std (ISA)
10–50 mA	20-3400-03 & -13*	200 Ω (Max)	Foxboro
1–5 mA	20-3400-03 & -13*	2 K Ω (Max)	General Use
VOLTAGE			
1–5 V dc	20-3400-02 & -12 20-3400-03 & -13*	12 K Ω (Min) 250 Ω (Min)	Industry Std (ISA) & Beck Position-All (27-301,-401,-501)
0–5 V dc	20-3400-03 & -13*	250 Ω (Min)	Leeds and Northrup
0–10 V dc	20-3400-03 & -13*	1 K Ω (Min)	Bailey, Foxboro, & Westinghouse
0–16 V dc	20-3400-03 & -13*	1 K Ω (Min)	Leeds and Northrup
0–15 V dc	20-3400-04 & -14	6 K Ω (Min)	Leeds and Northrup
–10 to +10 V dc	20-3400 05 & -15	2 K Ω (Min)	Bailey

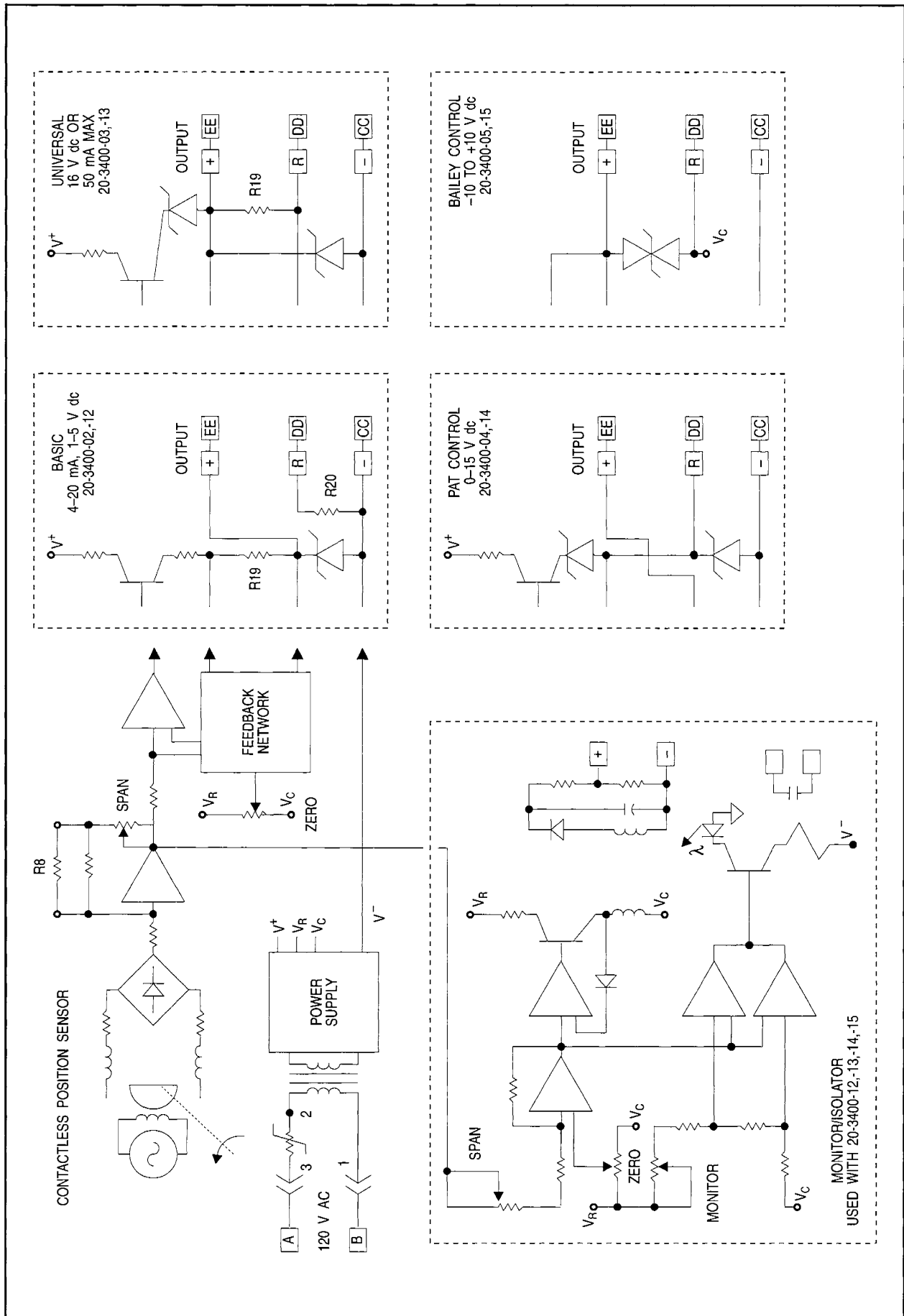
*The 20-3400-03 and -13 may be connected for signal ranges so noted. See Wiring Diagrams on pages 16-17 for details.

TABLE 15 CPS-2 SIGNAL OUTPUT TERMINAL CONNECTIONS AND LOADING

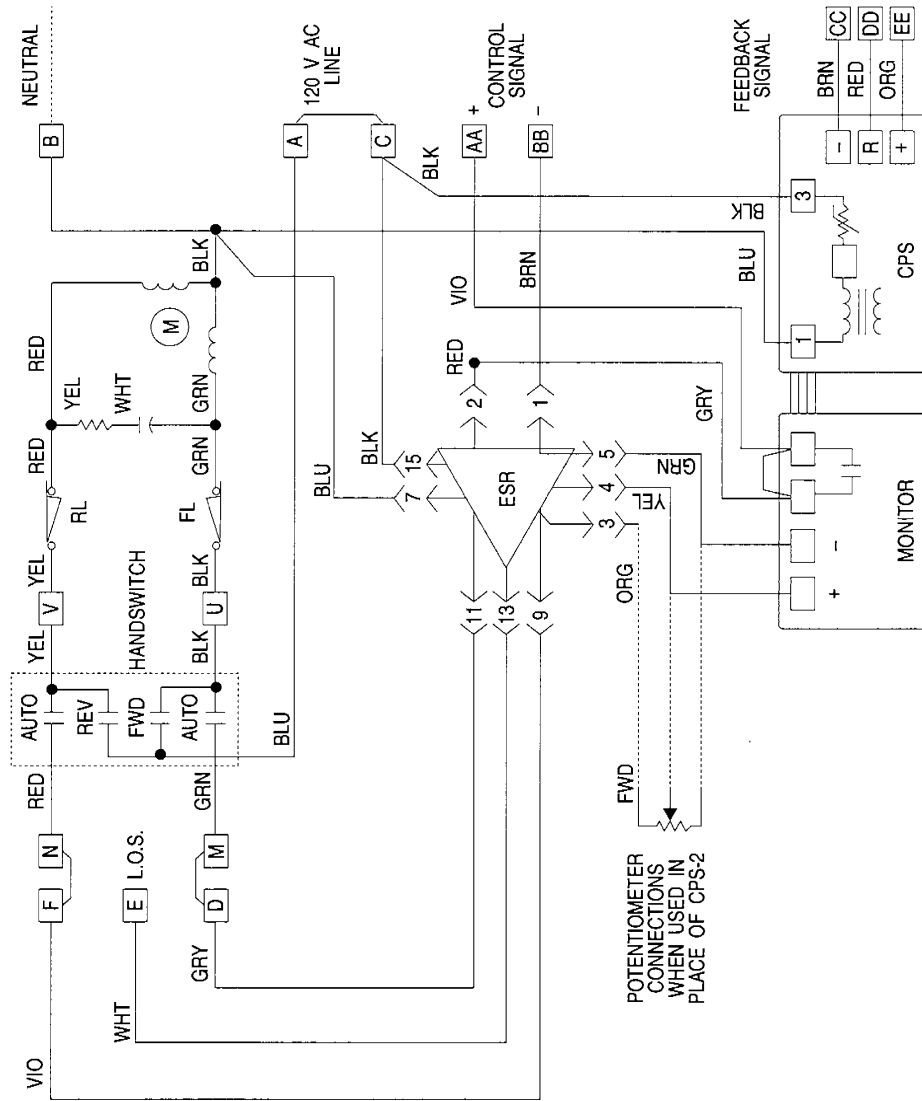
SIGNAL RANGE	OUTPUT TERMINALS	RANGING RESISTOR		RESISTOR CONNECTIONS	MAXIMUM EXTERNAL LOAD
		VALUE	BECK PART NO.		
MODEL 20-3400-02 & -12					
4–20 mA	(+) (-) EE — CC	Open			800 Ω
4–20 mA	EE — DD	Open			500 Ω
1–5 V dc	DD — CC	Open			400 μA
One or Two 1–5 V dc Signals	DD — CC EE — DD	255 Ω Open	13-2511-03	DD — EE	400 μA 400 μA
Model 20-3400-03 & -13					
Current Output					
0–4 mA*	(+) (-) DD — CC	Open			2 K Ω
1–5 mA	DD — CC	Open			2 K Ω
4–20 mA	DD — CC	332 Ω	13-2511-06	DD — EE	500 Ω
10 to 50 mA	DD — CC	110 Ω	13-2510-25	DD — EE	200 Ω
Voltage Output					
0–4 V dc*	EE — CC	Jumper			16 mA
0–5 V dc*	EE — CC	249 Ω	13-2511-08	CC — DD	16 mA
0–10 V dc*	EE — CC	1.50 K Ω	13-2512-02	CC — DD	16 mA
0–15 V dc*	EE — CC	2.74 K Ω	13-2513-42	CC — DD	16 mA
1–5 V dc	EE — CC	Jumper		CC — DD	16 mA
2–10 V dc	EE — CC	1.00 K Ω	13-2512-01	CC — DD	16 mA
0–16 V dc*	EE — CC	3.01 K Ω	13-2513-26	CC — DD	16 mA
MODEL 20-3400-04 & -14					
0–15 V dc	(-) (+) CC — DD — EE	Open			2.5 mA
MODEL 20-3400-05 & 15					
–10 to +10 V dc	(+) (-) EE — DD	Open			5 mA

* If factory set for 4–20 mA, zero adjustment is required after installation. See page 31.

APPENDIX CPS-2 FUNCTIONAL BLOCK DIAGRAM



APPENDIX CONTROL DRIVE ELECTRICAL SCHEMATIC



Typical Schematic for Control Option 7 or 8

SERVICES

PRODUCT DEMONSTRATIONS

Each of Beck's Sales Engineers has access to a complete set of drive models so that he can demonstrate virtually any of their features at your location. In order to arrange to see a Beck drive in your plant or office, contact Beck's Sales Department.

SITE SURVEYS

Beck Sales Engineers are available to discuss your process control requirements. Often a visit to your location is the best way to gain a thorough understanding of your needs, in order to meet them most accurately and completely.

Mounting hardware, torque requirements, linkage, control signal information, and optional equipment can be analyzed most effectively at the worksite. Beck's analysis at the jobsite can help ensure that specifications are accurate, especially in the case of complex applications.

APPLICATION REVIEWS

By sharing your needs with a Beck Sales Engineer you can take advantage of the best application advice for the type of control you need. This review will yield a better understanding of the versatility of Beck drives for your installations, as well as complete details on options and accessories to make the process as effective as possible.

SPECIFICATION WRITING

Beck provides specification writing assistance in order to help you specify and order the right drives for your applications. Beck Sales Engineers will work with you to make it easier for you to obtain the proper equipment and give you confidence that no details are overlooked.

MAINTENANCE VIDEOTAPE PROGRAM

Beck's Group 11 videotape training program provides maintenance personnel with an efficient, step-by-step guide to the installation, operation, maintenance, and trouble-shooting of Beck control drives. For a free six minute tape of excerpts from this program, request Beck Part No. 80-1100-08.

HOW TO OBTAIN SERVICE

Factory repair of drives or subassemblies is available for both normal and emergency service. To ensure prompt processing, identify the material with your company name, billing and shipping addresses, and a purchase order number. If a repair estimation is desired, please send the name and phone number of your contact for service authorization. It is helpful to include a description of the work desired with the shipment or, in the event of a problem, the malfunction being experienced.

APPENDIX

WARRANTY STATEMENT

The Seller warrants that the equipment sold hereunder shall conform to Seller's standard specifications. The Seller warrants said equipment to be free from defects in materials and workmanship. This warranty applies to normal recommended use and service for one year from the date on which the equipment is shipped. The Seller's sole obligation under this warranty, and Buyer's exclusive remedy, will be the repair or replacement, without charge at the Seller's factory of any defective equipment covered by this warranty. In no event will the Seller's liability exceed the contract price for the goods claimed to be defective.

THIS WARRANTY IS EXPRESSLY IN LIEU OF ANY OTHER EXPRESSED OR IMPLIED WARRANTY, INCLUDING IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, AND ALL OTHER OBLIGATIONS OR LIABILITIES OF THE SELLER, INCLUDING INCIDENTAL SPECIAL, OR CONSEQUENTIAL DAMAGES.

Buyer acknowledges its responsibility under OSHA related laws and regulations, and other safety laws, regulations, standards, practices or recommendations which are principally directed to the use of equipment in its operating environment. Buyer acknowledges that the conditions under which such equipment will be used, its use or combination with, or proximity to, other equipment, and other circumstances of the operation of such equipment are matters beyond Seller's control. BUYER HEREBY AGREES TO INDEMNIFY SELLER AGAINST ALL CLAIMS, DAMAGES, COSTS, OR LIABILITIES (INCLUDING BUT NOT LIMITED TO ATTORNEYS' FEES AND OTHER LEGAL EXPENSES), WHETHER ON ACCOUNT OF NEGLIGENCE OR OTHERWISE, EXCEPT THOSE CLAIMS BASED SOLELY UPON THE NEGLIGENCE OF SELLER AND THOSE CLAIMS ASSERTED BY SELLER'S EMPLOYEES WHICH ARISE OUT OF OR RESULT FROM THE OPERATION OR USE OF THE EQUIPMENT BY SELLER'S EMPLOYEES.

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Beck Control Drives are covered by the following patents: 3,667,578, 4,690,168.

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